

MOBILE INDUSTRIAL VACUUM CLEANERS 2022/23













EVOTEC innovative suction technology-Your advantages:

- •First-class quality Professional workmanship
- Robust and durable material
- · Convincing functionality and ergonomics
- Surprising new solutions
- Flexible and economical in use
- Since 1985 strong competence and experience
- High standards of design and user-friendliness



Health protection and occupational safety:









Please also note our other product sections:





- **EVOTEC:** Stationary suction technology with high air volumes
- **EVOClean:** Wet/dry vacuum cleaners and cleaning equipment trolleys for maintenance cleaning

If required, we will be happy to send you our separate 2022 catalogues!

Further information and interesting insights can be found online:











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	<u>Page</u>	Power kW	<u>230 V</u>	<u>400 V</u>	Continuous operation	<u>Dirt</u> container	Longopac	<u>Liquids</u>	<u>Dust classes</u>	ATEX EX-Zone
<u>Models</u>										
EVO TOOL VAC	4	1,3	х			26			M/H/Asbestos	
ECODustPro 12 / 15 / 24	8	1,2 – 2,4	х		In part	25 / 35 / 50			M/H/Asbestos	In part 22
EP 1136	10	3,6	х			60	Х		M/H	
EP 1702 / EP 1703	12	2,2-3,3	x		х	50			M/H	22
EP 2122 ECO / EP 2130 ECO	14	2,2 - 3,0		х	х	60			M/H	22
EP 2122 / EP 2130 / EP 2140 ECO / EP 2155 ECO	16	2,2 - 5,5		х	х	60	x		M/H	22
EP 2155 / EP 2175 ECO	18	5,5 – 7,5		х	х	100	Х		M/H	22
EP 2175 / EP 21130	20	7,5 – 12,5		х	х	100			M/H	22
Robusto 1122	22	2,2	x		х	35			M/H/Asbestos	22
Robusto 2115 / 2122 / 2130	22	1,5 – 3,0		х	х	35			M/H/Asbestos	22
Robusto 2155 / 2175	22	5,5 – 7,5		х	х	100			M/H/Asbestos	22
Robusto 1122-LP	24	2,2	x		x		х		M/H/Asbestos	22
Robusto 2115-LP / 2122-LP / 2130-LP	24	1,5 – 3,0		х	х		x		M/H/Asbestos	22
Robusto 2155-LP / 2175-LP	24	5,5 – 7,5		х	x		х		M/H/Asbestos	22
EPS 1115 bis EPS 2140 (SuperSilent)	26	1,5 – 4,0	x	х	х	35			M/H	22
EPS 1115-LP bis EPS 2140-LP (SuperSilent)	28	1,5 – 4,0	x	х	х		x		M/H	22
EP 2330 / EP 2340 (Compression)	30	3,0 - 4,0		х	х	145			M	
EP 2122 ECO WB, (Liquid bath)	32	2,2		Х	х	100		х	M/H	22
EP 312-100 Liquid bath, compressed air	32	Compressed air			х	100		х	Н	1/2 + 21/22
EP 312-60 Compressed air	34	Compressed air			х	60			M/H	1/2 + 21/22
EP 302-120 Compressed air	36	Compressed air			х	120		х		1/2 + 21/22
EP 1036 / EP 1024 Pump	38	2,4 - 3,6	х			120		х	М	
EP 1236-140 / EP 1236-100 (Chips)	40	3,6	х			140 / 100		х	L	
EP 1236 (Chips)	42	3,6	х			145		х	L	
EP 2230 / EP 2240 / EP 2255 (Chips)	42	3,0 – 5,5		Х	х	145		Х	L	
Accessories and Options		Filter M + H	Automatic cartridge filter unit cleaning	Control	Disposal	Pre-seperator	Suction arms	Accessories for various devices	Accessorie-Sets	Hoses and nozzels
	Page:	44	45	46	47	48	50	51	55	56
General terms and conditions	63									

Further special voltages or ATEX zones as an upgrade possible on request. Technical changes are reserved for progress.

EVO TOOL VAC Dry and wet vacuum cleaner





- Practical tooling vacuum cleaner ideal for use in crafts and workshops
- ★ Long filter service life and safe operation due to automatic filter cleaning (NONSTOPVAC)
- ★ Additional powerful socket (2400 watts max.) with automatic switchon for power tools
- ★ Listed with BG Bau for possible receipt of an occupational health and safety bonus



Reliably powerful tooling vacuum cleaner, ideal for use in crafts and workshops. Suitable for extracting hazardous substances up to asbestos.

Powerful socket (2400 watts max.) for power tools.

Integrated automatic switch-on enables convenient and clean working.

Air flow can be individually adjusted to the diameter of the accessories.

Intuitive and clear control:

Adjustable suction power, signal lights to monitor filter and air flow rate.

Two-stage filtration system:

1st Filter stage: Dust class M PTFE flat filters.

2nd Filter stage: **Dust class H Additional** HEPA Cartridge filter for vacuuming hazardous dusts.

Automatic filter cleaning (NONSTOPVAC) ensures safe operation with long filter service live.

Length connection cable: 7 m

Air flow ajustable to diameter of accessories

Model		EVO TOOL VAC
Voltage	Volt	230
Engine power	Watt	1.100
Max. air flow	m³/h	270
Max. negative pressure	mbar	250
Filter area " M " Filter area " H " (H14)	m² m²	0,5 0,8
Dirt container	I	26
Protection class		IP X4
Noise level	dB(A)	74
Dimensions LxWxH	cm	62,5 x 38,5 x 54,5
Weight	kg	21
Dust class M	INo.	141-5050
Dust class H	INo.	141-5060
Dust class H-asbetos	INo.	141-5070

Scope of delivery includes:

4 m suction hose Ø 33 mm, hand tube (2 pieces), curved pipe, scoring nozzle, sealing cap, vacuum nozzle, tool-adapter, 1 textile fleece filter bag, PTFE flat pleated filter dust class M.





Accessories EVO TOOL VAC

EVOTEC

(All Ø-data refer to the hose inner diameter, DN)

Accessories					
	Floor cleaning set TOOL VAC Consisting of: Chrome-plated hand tube 0.5 m, antistatic curved tube, antistatic dry/wet vacuum nozzle with rubber strips				
	Ø 33 mm 052-1015				
		me-plated TOOL VAC uired), length 0,5 m 052-0411			
	Curved pipe TOC Antistatic Ø 33 mm	DL VAC 052-0423			
	Scoring nozzle T Antistatic Ø 33 mm	OOL VAC 052-0414			



Filters and accessories EVO TOOL VAC



Accessories and filters Tool adapter TOOL VAC Antistatic, adjustable, to connect power tools 052-0413 Ø 33 mm PE bag TOOL VAC For maximum safety when disposing vacuumed dust, VE = 2 pieces 26 I 052-0420 Textile fleece filter bag TOOL VAC Durable, for easy disposal VE =10 pieces 20 I 052-0416 PTFE Flat pleated filter TOOL VAC dust class M Filter stage for exhaust air purification, washable 052-0417 Filter area 0,5 m²



ECODustPro - Dry vacuum - 230 Volt

EVOTEC





- ★ Compact design, large fixed castors suitable for use on stairs
- ★ Convenient dirt container lowering
- ★ ECODustPro 12: TRGS 519 certificated for Asbestos works
- ★ ECODustPro 15: Side channel blower for continuous operation
- ★ Various container sizes 25-50 Litres



Engine head ECODustPro 15













Powerful industrial vacuum cleaners for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Well-designed by-pass units, silenced turbo fan.

Robust, smooth-running chassis for high mobility. Compact, modular design with high-quality stainless steel dirt container (V2A).

Cyclone separator for better pre-separation of fine dusts and coarse material.

1st Filter stage:

Dust class M Resistant polyester needle felt filter with **PUR membrane**, high filtering power for long service life.

Scope of delivery includes:

3,5 m Suction hose Ø 40 mm and scoring nozzle

2nd Filter stage: Dust class H

Absolute cartridge filter (H14).

Effective, easy-to-use filter cleaning for high filter power and long working intervals without interruption. Vacuum gauge for filter monitoring. Patented, tool-free filter change - simple and clean for staff/maintenance service.

ASBESTOS-Version

GS-certificated according to TRGS519 for the extraction of carcinogenic asbestos dusts.

Length connection cable: 8 m

Also available as a water bath version:

Wet separation. Detailed Information can be found on page 33.



Model		ECODustPro 12	ECODustPro 15	ECODustPro 24		
Voltage	Volt		230			
Engine power	Watt	1.200 1.500 2.40				
Max. air volume	m³/h	165	220	330		
Negative pressure	mbar	210	200 / 240 max.	210		
Filter area " M " Filter area " H " (H14)	m² m²	1,00 + 1,7				
Dirt container	ltr.		25			
Protection class	mm	IP X4	IP X4 IP55			
Noise level	dB(A)	74 72 78				
Suction connection	Ø mm		60			
Dimensions LxWxH	cm	48 x 53 x 105	48 x 56 x 138	48 x 53 x 105		
Weight	kg	25	49	25		
Dust class M	INo.	151-3090	151-3093	151-3097		
Dust class M/Typ22 😥	INo.		151-3094			
Dust class H	INo.	151-3091	151-3095	151-3098		
Dust class H/Asbest _	INo.	151-3092				
Dust class H/Typ22 😥	INo.	151-3096				
Upgrades:						
Dirt container 35 ltr.	INo.	053-4040				
Dirt container 50 ltr.	INo.		053-4041			







EP Dry Vacuum – 230 Volt

EVOTEC





- ★ Perfect filter technology for safe extraction
- ★ Strong suction power
- ★ Convenient dirt container lowering
- ★ Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ In Longopac-Version available











Powerful industrial vacuum cleaner for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Well-designed by-pass units, silenced turbo fan.

Robust, smooth-running chassis for high mobility. Compact, modular design with highquality stainless steel dirt container (V2A).

Cyclone separator for better pre-separation of fine dusts and coarse material.

1st Filter stage: Dust class M Resistant polyester needle felt filter with

PUR membrane, high filtering power for long service life.

2nd Filter stage: Dust class H

Absolute cartridge filter (H14).

Effective, easy-to-use filter cleaning for high filter power and long working intervals without interruption. Vacuum gauge for filter monitoring. Patented, tool-free filter change - simple and clean for staff/maintenance service.

Quick coupling with lock and turning device for safe connection of the suction hose.

Length connection cable: 8 m

Model		EP 1136	EP 1136 LP		
Voltage	Volt	23	30		
Engine power	Watt	3.600			
Max. air volume	m³/h	49	90		
Negative pressure	mbar	210			
Filter area " M " Filter area " H " (H14)	m² m²	2,2 + 2,0			
Disposal		Dirt container 60 l	Longopac		
Protection class		IP	33		
Noise level	dB(A)	7	8		
Suction connection	Ø mm	8	0		
Dimensions LxWxH	cm	86 x 68 x 138			
Weight	kg	75			
Dust class M Dust class H	INo. INo.	151-1080 151-1081	151-1086 151-1087		

Scope of delivery includes:

3,5 m Suction hose Ø 50 mm and scoring nozzle







EP Dust extractor – 230 Volt

EVOTEC



EP 1702 EP 1703









Powerful dust extractor with high air volume for capturing and filtering dry and hazardous to health airborne particles.

Specially developed for the reliable extraction and filtration of dry dust generated during various work processes.

Critical fine dusts are reliably extracted and filtered.

Robust, smooth-running chassis for high mobility. Compact, modular design with high-quality stainless steel dirt container (V2A).

Flow rate infinitely variable.

1st Filter stage:

Dust class M Resistant polyester needle felt pocket filter with **PUR membrane**, high filtering power for long service life.

2nd Filter stage: Dust class H Absolute cartridge filter (H13/14). Effective, easy-to-use manual filter cleaning for high filter power and long working intervals without interruption. Powerful brushless EC motors for continuous operation.

Vacuum gauge for filter monitoring.

Big suction inlet Ø 150 mm with bordure socket.

Upgrade EX protected according to ATEX for safe extraction in zone 22.

Length connection cable: 8 m



Model		EP 1702	EP 1703		
Voltage	Volt	230	400		
Engine power	Watt	2 x 1.100	3 x 1.100		
Max. air volume	m³/h	910	1.360		
Negative pressure	Pa	10.000			
Filter area " M " Filter area " H "	m² m²	4,1 4,3			
Dirt container	ltr.	50			
Protection class		IP	54		
Noise level	dB(A)	72 dl	B (A)		
Suction connection	Ø mm	15	50		
Dimensions LxWxH	cm	85 x 80) x 200		
Weight	kg	12	20		
Dust class M	Item No.	151-3080	151-3082		
Dust class H	Item No.	151-3081 151-3083			
Upgrade EX- (Ex) protection	Item No.	054-8042			





You will find suitable options in the accessories on p. 51

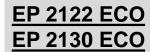
<u>Dry vacuum – 400 Volt</u>







- ★ Parts in contact with the product made of V2A stainless steel (1.4301)
- Side channel blowers for continuous operation and EX protection
- ★ Fully equipped for safety
- ★ Strong suction power
- ★ Convenient dirt container lowering













Robust industrial vacuum cleaners for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Welldesigned, soundproofed and maintenance-free turbine (side channel blower) as vacuum generator. Suitable for 3-shift operation.

Cyclone separator for better pre-separation of fine dusts and coarse material.

Effective, easy-to-use filter cleaning for long working intervals without interruption.

Vacuum gauge for filter monitoring.

1st Filter stage:

Dust class M Resistant polyester needle felt filter with **PUR membrane**, high filtering power for long service life.

2nd Filter stage: Dust class H

Absolute cartridge filter (H14).

Patented tool-free and low-contamination filter change.

Rotation direction phase monitor and vacuum limiting valve for trouble-free use of the unit.

Quick coupling with lock and turning device for safe connection of the suction hose.

Length connection cable: 8 m

Model		EP 2122 ECO EP 2130 E		
Voltage	Volt	40	0	
Engine power	Watt	2.200 3.000		
Max. air volume	m³/h	33	0	
Negative pressure	mbar	240 / 300 max.	260 / 340 max.	
Filter area " M " Filter area " H " (H14)	m² m²	2,2 + 2,0		
Dirt container	ltr.	60		
Protection class		IP 5	55	
Noise level	dB(A)	70)	
Suction connection	Ø mm	80)	
Dimensions LxWxH	cm	83 x 68	x 165	
Weight	kg	95	100	
Dust class M	Item-No.	251-1020	251-1030	
Dust class M/Typ22 🔯	Item-No.	251-1021	251-1031	
Dust class H	Item-No.	251-1022	251-1032	
Dust class H/Typ22	Item-No.	251-1023	251-1033	

Scope of delivery includes:

3,5 m Suction hose Ø 50 mm and scoring nozzle







EP Dry vacuum – 400 Volt





- ★ Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ Side channel blowers for continuous operation and EX protection
- ★ Fully equipped for safety
- ★ Convenient dirt container lowering (optional with Longopac-disposal)
- ★ Zone 21 on request

EP 2122 EP 2130 EP 2140 ECO EP 2155 ECO

Versions:









Until 3,0 kW:



As of 4,0 kW:



Robust industrial vacuum cleaners for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Welldesigned, soundproofed and maintenance-free turbine (side channel blower) as vacuum generator. Suitable for 3-shift operation.

Cyclone separator for better pre-separation of fine dusts and coarse material.

Effective, easy-to-use **filter cleaning** for long working intervals without interruption. **Vacuum gauge** for filter monitoring.

1st Filter stage:

Dust class M Resistant polyester needle felt filter with **PUR membrane**, high filtering power for long service life.

2nd Filter stage: Dust class H

Absolute cartridge filter (H14).

Patented tool-free and **low-contamination filter change**. Rotation direction phase monitor

and vacuum limiting valve for trouble-free use of the unit.

Quick coupling with lock and turning device for safe connection of the suction hose. Length connection cable: 8 m

On request also with Longopac disposal system:

"Endless" plastic bag for easy and low-contamination disposal of the suction material.

Scope of delivery includes:

3,5 m Suction hose \varnothing 50 mm and scoring nozzle

Model		EP 2122	EP 2130	EP 2140 ECO	EP 2155 ECO
Voltage	Volt	40	400 400 *)		
Engine power	Watt	2.200	3.000	4.000	5.500
Max. air volume	m³/h	33	0	410	500
Negative pressure	mbar	240 / 300 max.			260 / 320 max.
Filter area " M " Filter area " H " (H14)	m² m²	2,2 or 3,2 + 2,0 3,2 + 4,3			
Dirt container	ltr.	60			
Protection class			IP :	55	
Noise level	dB(A)	70		7	6
Suction connection	Ø mm		80	0	
Dimensions LxWxH	cm		120 x 68	8 x 135	
Weight	kg	150	160	180	190
Dust class M	INo.	251-1040	251-1050	251-1060	251-1070
Dust c. M/Typ22 😥	INo.	251-1041	251-1051	251-1061	251-1071
Dust class H	INo.	251-1042	251-1052	251-1062	251-1072
Dust c. H/Typ22	INo.	251-1043	251-1053	251-1063	251-1073
Upgrade: 100-I dirt container	INo.	053-4042			

^{*)} Direct start-up (optionally available with star-delta smooth start 054-6935)







EP Dry vacuum- 400 Volt





- ★ Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ Fully equipped for safety
- ★ Strong suction power, also suitable for pipe systems
- ★ Convenient dirt container lowering
- ★ Optional available with Longopacdisposal
- ★ With star-delta smooth start of the turbine
- ★ Zone 21 on request















Robust industrial vacuum cleaners for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Welldesigned, soundproofed and maintenance-free turbine (side channel blower) as vacuum generator. Suitable for 3-shift operation.

Cyclone separator for better pre-separation of fine dusts and coarse material.

Effective, easy-to-use **filter cleaning** for long working intervals without interruption. **Vacuum gauge** for filter monitoring.

1st Filter stage:

Dust class M Resistant polyester needle felt filter with **PUR membrane**, high filtering power for long service life.

2nd Filter stage: Dust class H

Absolute cartridge filter (H14).

Patented tool-free and low-contamination filter change.

Rotation direction phase monitor and vacuum limiting valve for trouble-free use of the unit.

Quick coupling with lock and turning device for safe connection of the suction hose.

Length connection cable: 8 m

On request also with Longopac disposal system:

"Endless" plastic bag for easy and low-contamination disposal of the suction material.



Model		EP 2155	EP 2175 ECO	
Voltage	Volt	400		
Engine power	Watt	5.500	7.500	
Max. air volume	m³/h	510	700	
Negative pressure	mbar	320 / 360 max.	260 / 320 max.	
Filter area " M " Filter area " H " (H14)	m² m²	3,2 + 4,3		
Dirt container	ltr.	100		
Protection class		IP 55		
Noise level	dB(A)	76 78		
Suction connection	Ømm	80)	
Dimensions LxWxH	cm	148 x 68	3 x 156	
Weight	kg	200	210	
Dust class M	Item-No.	251-1090 251-3000		
Dust class M/Typ22 (Ex)	Item-No.	251-1091	251-3001	
Dust class H	Item-No.	251-1092	251-3002	
Dust class H/Typ22	Item-No.	251-1093	251-3003	

Scope of delivery EP 2155 includes:

5,0 m Suction hose Ø 50 mm and scoring nozzle (please note, EP 2175 ECO without accessories)



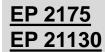


EP Dry vacuum – 400 Volt





- ★ Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ Side channel blowers for continuous operation and EX protection
- ★ Fully equipped for safety
- ★ Strong suction power, also suitable for pipe systems
- ★ Convenient dirt container lowering













Powerful industrial vacuum cleaner for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Welldesigned, soundproofed and maintenance-free turbine (side channel blower) as vacuum generator. Suitable for 3-shift operation.

Cyclone separator for better pre-separation of fine dusts and coarse material.

Effective, easy-to-use **filter cleaning** for long working intervals without interruption. **Vacuum gauge** for filter monitoring.

1st Filter stage:
Dust class M Resistant
polyester needle felt filter with
PUR membrane, high filtering
power for long service life.

2nd Filter stage: Dust class H Absolute cartridge filter (H14). Patented tool-free and low-contamination filter change.

Rotation direction phase monitor and vacuum limiting valve for trouble-free use of the unit.

Suction connection Ø 80 mm: Quick coupling with lock and turning device for safe connection of the suction hose.

Suction connection Ø 150 mm: Suction inlet with bordure socket.

Length connection cable: 8 m

Model		EP 2175	EP 21130	
Voltage	Volt	40	0	
Engine power	Watt	7.500	12.500	
Max. air volume	m³/h	700	1.100	
Negative pressure	mbar	260 / 320 max.	360 / 420 max.	
Filter area " M " Filter area " H " (H14)	m² m²	5,2 + 4,3		
Dirt container	ltr.	100		
Protection class		IP 55		
Noise level	dB(A)	78	3	
Suction connection	Ø mm	80	150	
Dimensions LxWxH	cm	148 x 68	3 x 187	
Weight	kg	340	350	
Dust class M Dust class M/Typ22 Dust class H Dust class H/Typ22	Item-No. Item-No. Item-No. Item-No.	251-2000 251-2001 251-2002 251-2003	251-2010 251-2011 251-2012 251-2013	

Suction hose and accessories available optional





ROBUSTO - 400 Volt

EVOTEC



Image shows ROBUSTO 2155-100 with activated carbon filtration

- ★ Crane eyes for easy transport
- ★ Large castors for uneven terrain
- ★ Convenient dirt container lowering for easy disposal
- ★ Extra strong chassis
- ★ TRGS 519 certificated version for Asbestos-works available

Until 3,0 kW:



As of 4,0 kW:



ROBUSTO 1122 ROBUSTO 2115 ROBUSTO 2122 ROBUSTO 2130 ROBUSTO 2155 ROBUSTO 2175











Robust industrial vacuum cleaner for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Well-designed, soundproofed and maintenance-free turbine (side channel blower) as vacuum generator. **Suitable for 3-shift operation.**

Cyclone separator for better pre-separation of fine dusts and coarse material.

Effective, easy-to-use **filter cleaning** for long working intervals without interruption. **Vacuum gauge** for filter monitoring.

1st Filter stage:

Dust class M Resistant polyester needle felt filter with **PUR membrane**, high filtering power for long service life.

Patented tool-free and low-contamination filter change.

Quick coupling with lock and turning device for safe connection of the suction hose.

Length connection cable: 8 m

ASBESTOS version including 5,0 m exhaust air hose Ø 70 mm.

UPGRADE: 2nd Filter stage cartridge filter **H** (H14).

UPGRADE: GS and/or EX (Type22) Rotation direction phase monitor and vacuum limiting valve **for trouble-free use of the unit.**

Model		ROBUSTO 1122	ROBUSTO 2115	ROBUSTO 2122	ROBUSTO 2130	ROBUSTO 2155	ROBUSTO 2175
Voltage	Volt	230		400		400 *)	400
Engine power	Watt	2.200	1.500	2.200	3.000	5.500	7.500
Max. air volume	m³/h	310	220	30	30	480	700
Negative pressure	mbar	220 / 260 max.	200 / 240 max.	240 / 300 max.	260 / 340 max.	260 / 340 max.	260 / 320 max.
Filter area " M " Filter area " H " (H14)	m² m²		1,75 + 1,7 3,2 + 4,3				
Dirt container	ltr.		35 100				00
Protection class				IP	55	•	
Noise level	dB(A)		76		77	7	8
Suction connection	Ø mm			8	0		
Dimensions LxWxH	cm		94 x 60	0 x 120		110 x 6	8 x 152
Weight	kg	14	43	151	153	198	218
Standard version Dust class M	INo.	151-3050	251-4135	251-4136	251-4140	251-4170	251-4190
Upgrade Dust c. H	INo.		054-2	20018		054-	2280
Upgrade 👟	INo.		054-	6435		054-	6455
Upgrade 🚗 + 😥	INo.	054-6433 054-6453				6453	
Dust c. H/Asbest completely incl.	INo.	151-3051	251-4091	251-4104	251-4111	251-4121	251-4131

^{*)} Direct start-up (optionally available with star-delta smooth start 054-6935)

Until 5,5 kW scope of delivery includes 3,5 m Suction hose Ø 50 mm and scoring nozzle







ROBUSTO – LP – 400 Volt

EVOTEC



- ★ Crane eyes for easy transport
- ★ Large castors for uneven terrain
- ★ Longopac-System or dust-free disposal
- ★ Filter chamber lift for space-saving transport
- ★ Extra strong chassis
- ★ TRGS 519 certificated Version for Asbestos-works available

<u>Until 3,0 kW:</u> As of 4,0 kW:





ROBUSTO 1122-LP ROBUSTO 2115-LP ROBUSTO 2122-LP ROBUSTO 2130-LP ROBUSTO 2155-LP ROBUSTO 2175-LP













Robust industrial vacuum cleaner for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Well-designed, soundproofed and maintenance-free turbine (side channel blower) as vacuum generator. **Suitable for 3-shift operation.**

Cyclone separator for better pre-separation of fine dusts and coarse material.

Longopac-disposal system

"Endless" plastic bag for easy and lowcontamination disposal of the suction material.

Effective, easy-to-use **filter cleaning** for long working intervals without interruption. **Vacuum gauge** for filter monitoring.

1st Filter stage:

Dust class M Resistant polyester needle felt filter with **PUR membrane**, high filtering power for long service life.

Patented tool-free and **low-contamination filter change**.

Quick coupling with lock and turning device for safe connection of the suction hose.

Length connection cable: 8 m

ASBESTOS version including 5,0 m exhaust air hose Ø 70 mm

UPGRADE: 2nd Filter stage cartridge filter **H** (H14).

UPGRADE: GS and/or EX (Type22) Rotation direction phase monitor and vacuum limiting valve **for trouble-free use of the unit.**

Model		ROBUSTO 1122-LP	ROBUSTO 2115-LP	ROBUSTO 2122-LP	ROBUSTO 2130-LP	ROBUSTO 2155-LP	ROBUSTO 2175-LP
Voltage	Volt	230		400		400 *)	400
Engine power	Watt	2.200	1.500	2.200	3.000	5.500	7.500
Max. air volume	m³/h	310	220	33	30	480	700
Negative pressure	mbar	220 / 260 max.	200 / 240 max.	240 / 300 max.	260 / 340 max.	260 / 340 max.	260 / 320 max.
Filter area " M " Filter area " H " (H14)	m² m²		1,75 + 1,7 3,2 + 4,3				
Dispoal	ltr.			Longopa	c-System		
Protection class				IP	55		
Noise level	dB(A)		76		77	78	
Suction connection	Ø mm			8	0		
Dimensions LxWxH	cm	94 x 60 x	120 - 163 cm	(Height opera	ting state)	110 x 68 x	125 - 173
Weight	kg	140	140	148	150	195	215
Standard version. Dust class M	INo.	151-3060	251-4137	251-4134	251-4150	251-4180	251-4200
Upgrade Dust c. H	INo.		054-2	20018		054-2	2280
Upgrade 🎳	INo.	054-6435				054-0	6455
Upgrade 😘 + 🔄	INo.	054-6433 054-645				6453	
Dust c. H/Asbest completely incl.	INo.	151-3061	251-4093	251-4103	251-4113	251-4123	251-4133

^{*)} Direct start-up (optionally available with star-delta smooth start 054-6935)

Until 5,5 kW scope of delivery includes 3,5 m suction hose Ø 50 mm and scoring nozzle







EPS SuperSilent - 58 dB(A) High-performance industrial vacuum cleaner





- ★ Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ Side channel blowers for continuous operation and EX protection
- ★ Fully equipped for safety
- ★ Very silent, only 58 dB(A) (at 2,2 kW)
- ★ Dirt container 35 litres

EPS 1115/2115

EPS 2122

EPS 2130

EPS 2140









Super-silent industrial vacuum cleaner for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - excellent soundproofed turbine (side channel blower) - very quiet: e.g. 58 dB(A) at 2.2 kW output.

Suitable for 3-shift operation. Can also be used on pipe systems or with long hoses.

Robust and smooth-running chassis for **high mobility**. Compact, modular design with high-quality stainless steel dirt container **(V2A)**.

Lowering of the dirt container for **easy disposal** of the suction material

1st Filter stage pocket filter with PUR-membrane, **dust class M.**

2nd filter stage Absolutcartridge filter, dust class H (H14).

Effective, easy-to-use **filter cleaning** for high filter power and long working intervals without interruption.

Vacuum gauge for filter monitoring.

Patented, tool less filter change – easy and safe for staff and maintenance.

Quick coupling with lock and turning device for safe connection of the suction hose.

Length connection cable: 8 m

Model		EPS 1115	EPS 2115	EPS 2122	EPS 2130	EPS 2140
Voltage	Volt	230	0 400			
Engine power	Watt	1.500		2.200	3.000	4.000
Max. air volume	m³/h	220		330		410
Negative pressure	mbar	200/ 240 max.		240 / 300 max.	260 / 340 max.	240 / 300max.
Filter area " M " Filter area " H " (H14)	m² m²	1,75 or 5,0 + 1,7				
Noise level	dB(A)	5	55	58	62	63
Protection class		IP 55				
Dirt container	Liter	35				
Suction connection	Ø mm	80				
Dimensions LxWxH	cm	108 x 55 x 163				
Weight	kg	140		148	150	160
Dust class M	INo.	151-3074	251-4004	251-4014	251-4024	251-4034
Dust c. M/Typ22	INo.	151-3075	251-4005	251-4015	251-4025	251-4035
Dust class H	INo.	151-3076	251-4006	251-4016	251-4026	251-4036
Dust c. H/Typ22	INo.	151-3077	251-4007	251-4017	251-4027	251-4037

Scope of delivery includes: 3,5 m suction hose Ø 50 mm and scoring nozzle







EPS SuperSilent - 58 dB(A) – with Longopac-System





- ★ Parts in contact with the product made of V2A stainless steel (1.4301)
- Side channel blowers for continuous operation and EX protection
- ★ Fully equipped for safety
- ★ Very silent, only 58 dB(A) (at 2,2 kW)
- ★ Longopac disposal system

EPS 1115/2115-LP EPS 2122-LP

EPS 2130-LP EPS 2140-LP









Super-silent industrial vacuum cleaner for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - excellent soundproofed turbine (side channel blower) - very quiet: e.g. 58 dB(A) at 2.2 kW output.

Suitable for 3-shift operation. Can also be used on pipe systems or with long hoses.

Robust and smooth-running chassis for **high mobility**. Compact, modular design with high-quality stainless steel dirt container **(V2A)**.

Easy disposal of the suction material with low contamination by Longopac system ("Endless bag" which is to be pulled down as needed.)

1st Filter stage pocket filter with PUR-membrane, **dust class M.**

2nd Filter stage: Absolutcartridge filter, **dust class H**

(H14).

Effective, easy to use **filter cleaning** for long operating intervals without interruption.

Vacuum gauge for filter monitoring.

Patented, tool less filter change – easy and safe for staff and maintenance.

Fast coupling with locking mechanism and rotating device for a secure connection of the suction hose.

Length connection cable: 8 m

Model		EPS 1115 -LP	EPS 2115 -LP	EPS 2122 -LP	EPS 2130 -LP	EPS 2140 -LP
Voltage	Volt	230		400		
Engine power	Watt	1.500		2.200	3.000	4.000
Max. air volume	m³/h	220		330		410
Negative pressure	mbar	200/ 240 max.		240 / 300 max.	260 / 340 max.	240 / 300max.
Filter area " M " Filter area " H " (H14)	m² m²	1,75 or 5,0 + 1,7				
Noise level	dB(A)	55		58	62	63
Protection class		IP 55				
Suction conection	Ø mm	80				
Disposal		Longopac-System				
Dimensions LxWxH	cm	108 x 55 x 163				
Weight	kg	140		148	150	160
Dust class M	INo.	151-3070	251-4000	251-4010	251-4020	251-4030
Dust c.M/Typ22 🔄	INo.	151-3071	251-4001	251-4011	251-4021	251-4031
Dust class H	INo.	151-3072	251-4002	251-4012	251-4022	251-4032
Dust c. H/Typ22	INo.	151-3073	251-4003	251-4013	251-4023	251-4033

Scope of delivery includes: 3,5 m suction hose Ø 50 mm and scoring nozzle

Image: Optional with atmospheric pulse cleaning (PPU)



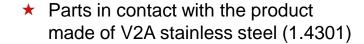


EP Compression – 400 Volt









★ Fully equipped for safety

★ Strong suction power, ideal for compressible fabrics, e.g.: Textiles, fleeces, packaging material

Sight glass for level monitoring

Reusable cloth filter bag

EP 2330 EP 2340

Version:





Alternative: **EBG** compression with frequency inverter

Powerful industrial vacuum cleaners, optimized for the suction of compressible materials.

High quality standards – well-designed, silenced and maintenance-free turbine (side channel blower) as vacuum generator. Suitable for three-shift-operation.

Textile industry: Suction of yarns and fibres at textile machines

Packaging industry:

Packaging remains and empty packages

Paper industry: Edge strips and cutting dust

These vacuum cleaners achieve a greater storage capacity toward conventional vacuum cleaners through compression.

By the airflow of the aspiration, the material is sucked into the filter bag. Inside, the material is compressed by the high negative pressure. Afterwards, the compressed material can be easily disposed or recycled.

Optional: Ultrasonic sensor for level monitoring.

Equipped with an intake bend with Camlock coupling for a secure connection of the suction hose.

Length of the connection cable: 8 m

Model		EP 2330	EP 2340	
Voltage	Volt	400		
Engine power	Watt	3.000	4.000	
Max. air volume	m³/h	330		
Max. negative pressure	mbar	340	360	
Filter area	m²	1,3		
Dirt container	ltr.	145		
Volume filter bag	ltr.	100		
Noise level	dB(A)	73	76	
Suction connection	Ø mm	Camlock – 50		
Dimensions LxWxH	cm	120 x 68 x 136		
Weight	kg	85	87	
Dust clas M	Item-No.	251-2040	251-2050	

Scope of delivery includes: 3.5 m suction hose Ø 50 mm and scoring nozzle



Option: Level monitoring



Reusable fleece bag



Option: FI

EP Safety vacuum cleaner with wet separation







- ★ Full safety equipment E.g. for Additive Manufacturing - Many years of experience with and for renowned manufacturers in the 3D printing industry
- ★ Complies with VDI 3405
- ★ Inert process: Liquid bath for passivation of explosive dusts (e.g.: aluminium, titanium).
- ★ Degassing valve
- ★ H14 cartridge filter (2m²) and Special VA filter (1m²)
- ★ ESD suction hose

EP 2122 ECO-WB EP 312-100-WB

Versions:

Zone 1 + 2 Zone 21 + 22





Powerful industrial vacuum cleaner with liquid bath separator integrated in the dirt container for the extraction of explosive, deposited metal dusts such as aluminium, copper, titanium.

Through the inert process, the explosive suction material is passivated by the liquid bath.

Critical fine dusts are bound in liquid separation medium (e.g. water) - according to VDI 3405.

Large wet separator tank with safety device for passivation of sucked-in media: Minimum-Level = 25 Litres Maximum-Level = 35 Litres

Simple and fast optical level control (minimum and maximum filling) to ensure sufficient liquid level.

Degassing valve prevents build-up of gases and vapours.

Additional special VA filter plus H14 filter cartridge for reliable separation in dust class H according to EN 60335-2-69 and EN 62487.

High quality standards - EP 2122 ECO-WB with electric drive. Well-designed, soundinsulated turbine (side channel compressor) on the exhaust air side.

Or: EP 312-100 with compressed air ejectors - Powerful compressed air variant. Attention: external compressed air required (operating pressure 6 - 10 bar).

Convenient lowering of the dirt container for **easy disposal** of the suction material.

Suction bend with Camlock coupling for safe connection of the suction hose.

Length connection cable: 8 m

Image shows compressed air head incl. ejectors (EP 312-100 WB)



Scope of delivery includes: 3,5 m ESD-suction hose Ø 40 mm and scoring nozzle

Model		EP 2122 ECO-WB	EP 312-100-WB	
Drive		Voltage: 400 Volt Engine power: 2.200 Watt	2 compressed air ejectors Consumption: 56 m³/h (at 4 bar flow pressure) Operating pressure: 6-10 bar	
Max. air volume	m³/h	330	300	
Negative pressure	mbar	240/ 300 max.	200/ 280 max.	
Filter area VA-Filter Filter area " H " (H14)	m² m²	1,0 + 2,0		
Dirt container in total: Minimum-Level Maximum-Level	Litres Litres Litres	100 25 35		
Protection class		IP 55 -		
Noise level	dB(A)	76		
Suction connection	Ø mm	40 mm Camlock connection		
Dimensions LxWxH	cm	83 x 68 x 165		
Weight	kg	100		
Dust class	I-No.	H/Typ22: H/Zone 1, 2, 21, 22: 053-0083		







EP compressed air dry vacuum





- ★ Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ Powerful compressed-air ejectors with silencers
- ★ ATEX marking:

 EXII 2 GD c IIB TX

 suitable for zone 1 and 2 as well as

 zone 21 and 22 tested by IBExU
- ★ Fully equipped for safety
- ★ Convenient dirt container lowering for easy disposal

EP 312-60

Versions:

Zone 1 + 2 Zone 21 + 22







Powerful compressed air vacuum cleaner for sucking up all dry dust particles – from coarse dirt to fine dust (µm)

High quality standards— well designed, powerful compressedair ejectors with silencer for the secure usage even in explosive areas (Zones 1/2 und 21/22).

No electric components. Suitable for **three-shift-operation**.

Comfortable lowering of the dirt container for **easy disposal** of the absorbed matter.

Cyclone separator for better preseparating of fine dust particle and coarse matter.

1st Filter stage: Pocket filter with PUR-membrane, Dust class M. 2nd Filter stage: Absolut-cartridge filter, Dust class H (H14).

Effective, easy-to-use **filter cleaning** for high filter power and long working intervals without interruption.

Vacuum gauge for filter monitoring. Patented, tool less filter change – easy and safe for staff and maintenance.

Fast coupling with locking mechanism and rotating device for a secure connection of the suction hose.

When used in a zone: Includes ESD rollers and grounding terminal

for potential bonding Length: 2 m

Attention: external compressed air required (operating pressure 6 - 10 bar).

Model		EP 312-60 Dry vacuum
Compressed air ejectors	Number	2
Consumption	m³/h	56 (at 4 bar flow pressure)
Operating pressure	bar	6 – 10
Max. air volume	m³/h	300
Max. negative pressure	mbar	200 - 280
Filter area " M " Filter area " H " (H14)	m² m²	2,2 or 3,2 + 2,0
Dirt container	ltr.	60
Suction connection	Ømm	80
Noise level	dB(A)	78
Dimensions LxWxH	cm	83 x 68 x 140
Weight	kg	100
Dust class M	Item-No.	151-1082
Dust class H	Item-No.	151-1083
Dust class M Zone 1, 2, 21, 22	Item-No.	151-1084
Dust class H Zone 21, 22	Item-No.	151-1085

Scope of delivery includes: 3,5 m suction hose Ø 50 mm and scoring nozzle







EP Compressed air wet vacuum cleaner





- ★ Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ Powerful compressed-air ejectors with silencers
- ★ ATEX marking:

 EXII 2 GD c IIB TX

 suitable for zone 1 and 2 as well as zone 21 and 22 tested by IBExU
- ★ Fully equipped for safety

EP 302-120

Versions:

Zone 1 + 2 Zone 21 + 22



Powerful compressed air wet vacuum cleaner for the suction of liquids.

High quality standards— well designed, powerful compressed-air ejectors with silencer for the secure usage even in explosive areas (Zones 1/2 und 21/22).

No electric components. Suitable for three-shiftoperation.

Floating device for monitoring of the liquid level (Interruption of the suction air current).

Tipper chassis for easy disposal of the absorbed matter.
Fast coupling with locking

mechanism and rotating device for a secure connection of the suction hose.

Including 1 m dump hose for the disposal of liquids.

While using in an EX-Zone: Includes ESD-castors and grounding terminal for potential bonding Length: 2 m

Model		EP 302-120 wet-vacuum
Compressed air ejectors	Number	2
Consumption	m³/h	56 (at 4 bar flow pressure)
Operating pressure	bar	6 - 10
Max. air volume	m³/h	300
Max. negative pressure	mbar	200 - 280
Dirt container	ltr.	120
Suction connection	Ø mm	80
Noise level	dB(A)	78
Dimensions LxWxH	cm	95 x 67 x 116
Weight	kg	74
Wet-Vacuum standard	Item-No.	151-1041
Wet-Vacuum Zone 1, 2, 21, 22 €x	Item-No.	151-1043

Scope of delivery includes: 3,5 m suction hose \emptyset 50 mm and scoring nozzle







EP Wet- dry- or pump vacuum cleaner – 230 Volt





- ★ Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ High suction power
- ★ Tilting device for easy emptying
- ★ EP 1024 Pump: Build-in 900W-pump
- ★ EP 1036: electric level monitoring
- ★ Three cartridge filters with automatic cleaning (EP 1036)
- ★ Drain hose

EP 1036 EP 1024 Pump

Versions:



Image shows 1024 pump

EP 1036 Powerful wet and dry vacuum cleaner

Wet vacuum: Innovative electronic fluid level control with engine shutdown when maximum level is reached.

Dry vacuum: Cyclone separator for better preseparation of fine dusts and coarse material.

Three cartridge filters with automatic cleaning.

Tipper chassis for easy disposal of the absorbed matter.

Fast coupling with locking mechanism and rotating device for a secure connection of the suction hose.

EP 1024 Powerful pump vacuum cleaner

With fix installed stainless steel immersion pump (900W) for continued absorbing of liquids and simultaneously pumping further in one operation.

Including PRCDS-safety switch

Pump output: 280 l/min – not suitable for dry matter.

Optional: Equipped with Stortz-C-coupling and wastewater hose 15m.

Sturdy, smooth-running chassis for **high mobility**. Compact, modular structure with high-quality stainless steel dirt container **(V2A)**.

For suction of large-area liquid distribution at low level when conventional pump cannot capture it. Example of use: Fire brigade vacuum cleaner in case of flooding.

(Both) Length connection cable: 8 m

Model		EP 1036	EP 1024 Pump	
Voltage	Volt	230		
Engine power	Watt	3.600	2.400	
Pump capacity	Watt		900	
Max. air volume	m³/h	490	330	
Max. negative pressure	mbar	210		
Filter area	m²	1,5		
Dirt container	ltr.	120		
Protection class		IP 33		
Noise level	dB(A)	78	76	
Suction connection	Ø mm	80		
Dimensions LxWxH	cm	95 x 67 x 132		
Weight	kg	68	70	
Item-No.		Dust Class M 151-1042	151-1030	

Scope of delivery includes for each: 3,5 m suction hose \varnothing 50 mm and scoring nozzle





EP Chip- liquid vacuum cleaner – 230 Volt





- ★ Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ High suction power
- Motor head with single switchable motors
- ★ EP 1236-100: lowerable 100 l dirt container
- ★ EP 1236-140: tiltable 140 l dirt container
- ★ 360° Suction connection
- ★ Chip separation floor/chip basket
- ★ Visual control via drain hose

EP 1236-140 EP 1236-100 and sensor

Versions:



Powerful industrial vacuum cleaners for chip extraction

For the extraction and separate disposal of solids/chips and liquids/emulsions.

Dirt container with integrated chip separation floor or chip basket. The chips remain on the chip separation floor (or chip basket), the liquids produced can be disposed of separately via the drain hose.

Electronic fill level control or optical fill level control via the drain hose.

360° swivelling intake bend with Kamlock coupling.

The following applies to all models: Robust and smooth-running chassis for high mobility. Compact, modular design with high-quality stainless steel dirt container (V2A).

Liquid-repellent cartridge filter prevents oil mist and dust intake

Length connection cable: 8 m



Image shows 1236-140

Model		EP 1236-140	EP 1236-100		
Voltage	Volt	230			
Engine power	Watt	3.6	600		
Max. air volume	m³/h	49	90		
Negative pressure	mbar	2	10		
Filter area	m²	1	,0		
Dirt container	ltr.	140	100		
Chip basket	ltr.	60	Seperation floor		
Protection class		IP	IP 33		
Noise level	dB(A)	7	'8		
Suction connection	Ø mm	50 mm Kamlo	ock connection		
Dimensions LxWxH	cm	95 x 67 x 132	75 x 65 x 131		
Weight	kg	80	70		
Standard version optical level control	Item-No.	151-2010	151-3000		
Version with sensor (Level control)	Item-No.	151-2011	151-3001		

Scope of delivery includes: 3,5 m suction hose Ø 50 mm and scoring nozzle







<u>Chip-wet vacuum cleaners– 230/400 Volt – Pressure discharge</u>





- ★ Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ High suction power
- ★ Fully equipped for safety
- ★ Separate disposal of chips and liquids (chip basket)
- ★ Pressure discharge
- Comfortable emptying via separate drain hose.
- ★ Automatic filling level control

EP 1236

EP 2230 EP 2240

EP 2255

Versions:



Powerful chip extractor with PRESSURE Emptying

For the **suction and separate disposal** of solid material / swarf and liquids / emulsions.

Comfortable evacuation via dump hose with ball valve (no pump).

By **reversing the thrust**, the liquid is pressed outwards and the chips are freed from liquid.

Coolants can thus be recycled. Easily accessible chip basket.

Including oil-resistant drain hose, length 2 m, with ball valve for pressure drainage.

Innovative **electronic fill-level sensor (patented)** shuts down the engine when the liquid reaches maximum level.

Sturdy, smooth running chassis for high mobility. Compact modular structure with high-quality stainless steel dirt container (V2A).

Liquid repellent cartridge filter avoids the sucking of oil mist or dust.

Length connection cable: 8 m

EP1236: Pressure release by thrust reversal. The liquid is pressed outwards via thrust reversal.

EP2230-2255: Discharge by powerful pump.

Direct start-up (optionally available with star-delta soft start 054-6935).

Model		EP 1236	EP 2230	EP 2240	EP 2255	
Voltage	Volt	230	400			
Engine power	Watt	3.600	3.000	4.000	5.500	
Max. air volume	m³/h	490	330 51		510	
Negative pressure	mbar	210	300	320	320	
Filter area	m²		1,0			
Dirt container	ltr.	145				
Chip basket	ltr.	60				
Level control	Туре	electric	Pressure switch			
Discharge	Art	Pressure discharge thrust reversal	ischarge thrust Pump 350 W / 230 V / 50 HZ			
Protection class		IP 33	IP 55			
Noise level	dB(A)	78	70 76		6	
Suction connection	Ø mm	50 mm Kamlock connection				
Dimensions LxWxH	cm	120x68x136 125x68x13			125x68x136	
Weight	kg	100	168 170 191		191	
	INo.	151-2000	251-2020	251-2030	251-2080	

Scope of delivery includes: 3,5 m suction hose Ø 50 mm and scoring nozzle







Accessories and options EVOTEC vacuum cleaners



Pocket filters for all EVOTEC models

(When subsequently changing from 2.2 m² to 3.2 m², the filter basket must also be replaced)



Only for ECODust models:

Dust class M

Polyester needle felt with PUR membrane, filter surface 1.0 m², \varnothing 400 mm

Non-stick property - for sticky or adhesive dusts. Also for the extraction of fine dusts with an abrasive nature (e.g. glass fibre)

Standard = **054-20156** Antistatic = **054-20223**



Dust class M

robust polyester needle felt with PTFE membrane

Non-stick property - for sticky or adhesive dusts

Heat resistant short term (30 min.) up to 200 °Continuous up to 150 °C

1,75 m ² , Ø 400 mm	=	054-20115
2,20 m ² , Ø 500 mm	=	054-20116
3,20 m ² , Ø 500 mm	(Img.) =	054-20117
5,20 m², Ø 500 mm	=	054-20118



Dust class M

Polyester needle felt with antistatic PUR membrane

Antistatic - for the extraction of dusts that can become statically charged (installed as standard in EVOTEC units)

054-20127
054-20128
054-20129
054-20130

Pocket filters, absolute cartridge filters



Dust class H (H14)

Absolute cartridge filter for all EVOTEC models Support grille on both sides,

Replacement filter for repurchasing

1,7 m², Ø 400 mm = 054-20018 2,0 m², Ø 500 mm = 054-20027 4,3 m², Ø 500 mm = 054-20033

On our YouTube channel you can find instruction videos for low-dust filter disposal.





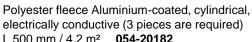
Cartridge filter system with compressed aircleaning



When ordering in combination with Vacon-FI 10% discount

SPECIAL OFFER!

Replacement filter for later purchase Filter cartridge - Dust class M



Cartridge filter system with automatic compressed air cleaning

Filter area 3 x 4.2 m² Dust class M, electrically conductive. The combination with Dust class H is possible.

Ideal for automatic and continuous cleaning of the filter cartridge during the suction of fine or sticky dust.

The cleaning cycles of the automatic control system can be defined according to requirements. The system cleans the filter elements in the cartridge with compressed air blasts without having to switch off the vacuum cleaner.

Attention: external compressed air required (operating pressure 6 - 8 bar)

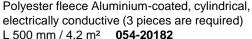
Scope of delivery includes: compressed air reservoir, volume expansion, control unit. cartridge filter, cleaning unit (multi jet nozzles)

For Models

EP 2122, EP 2130, EP 2140 ECO, EP 2150 ECO 053-3033 (incl. switch cabinet)

EP 2140 und EP 2155 053-3032

EP 2175 und EP 21130 053-3023



Filter cleaning options



Atmospheric pulse Cleaning (PPU)

Sudden atmospheric pressure cleans the pockets/folds of the filter at defined intervals, including automatic control For pocket or cartridge filters 1.75 m² to 10 m² 053-3025

This requires a volume expansion: For container Ø 400 mm, height 150 mm

053-3028

For container Ø 500 mm, height 150 mm 053-3029

→ When ordering in combination with Vacon-FI 10% discount





Electromechanical filter cleaning

The filter is cleaned automatically when the vacuum is switched off. The pockets or folds of the filter are vibrated by a shaker motor and the dust is shaken off, controlled by time relays.

Universal 053-3027

→ When ordering in combination with Vacon-FI 10% discount



Control options



Frequency inverter (FI) for stepless speed regulation and increase of efficiency and performance of the turbine.

Functions FI Esco:

- Speed control
- Remote ON/OFF

1,5 kW – 3,0 kW	054-6943
4,0 kW - 5,5 kW	054-6944
7,5 kW – 15 kW	054-6945





- Remote ON/OFF
- Atmospheric pressure cleaning
- PID control
- Level control
- Operating hours counter
- Vibrator motor control
- Automatic filter cleaning
- Cartridge filter cleaning

054-6940
054-6941
054-6942

The FI takes over control functions. The corresponding hardware must be ordered separately as an option.

Control options



Remote ON/OFF via cable (FSK)

24 Volt with power supply unit (potential-free contact), output voltage 24 Volt AC with transfer point, motor protection relay,

switch = 0/Automatic/Manual.

If not in combination with FU, FSK needs its own switch box.

Without Switch box 054-6931 With Switch box 054-6930 Bracket console Switch box 054-40208



Upgrade soft start with star-delta contactor combination up to 5.5 kW 054-6935



Remote ON / OFF via Radio (FSF)

Including handheld transmitter and receiver, works to 350 m range

If not in combination with FU, FSK needs its own switch box.

With out Switch box 054-6933 054-6932 with Switch box Bracket console Switch box 054-40208

Additional handheld transmitter **054-60322**

Disposal options



Longopac - Bags

"Endless" bag for easy and dust-free disposal of the suction material. 20 metre foil tube with cable ties for sealing.

PU = 4 units á 20 meters

Strong ESD quality Thickness: 68 mic.

235-1050

Strong quality (not ESD)

Thickness: 68 mic. 235-1060



Plastic waste disposal bags, antistatic ESD





for the dust-free disposal of dust of the dust classes M and H.

Extremely stable and "nail-test"-tested. Perfect fit due to round base design - by-pass not necessary!

Suitable for:

25/35-I-Container = 235-1011 60-I-Container = 235-1021 100-I-Container = 235-1031

Plastic disposal bag black, electrically conductive

VE = 10 pieces

Suitable for 50 I container = 235-1040

Accessories and spark traps



Horizontal clamps

prevents the Longopac bag from floating, in case the flap of the hopper does not close completely due to impurities



Fill level monitoring of dirt tank

Sensor monitors the fill level of the dirt tank. Evaluation via PLC or FI (Attention: not included in delivery).

Processing of the signals according to customer's needs 054-8040



Spark trap

prevents sparks from being sucked into the vacuum cleaner. The sparks bounce against the copper sheets due to the air deflection and extinguish. The spark trap can be cleaned via the removable viewing plate.

Connections Ø 80 mm 053-4000 Connections Ø 150 mm 053-4001



Spark arrestor with knitted metal inlay

prevents sparks from being sucked into the system. Various diameters for integration in pipe system or suction hose

Ø 80 mm 072-0628 Ø 100 mm 072-0629 Ø 150 mm 072-0630

Dry pre-seperator



Pre-separator with Longopac disposal system

Stainless steel container with Longopac disposal system for easy pre-separation of the suction material.

"Endless" bag for easy and low-contamination disposal.

Mit Rohrbogen-Anschlussstutzen

1 x Ø 60 mm **053-2032** 2 x Ø 50 mm **053-2033**

<u>Suitable suction and connection hoses for pre</u>separators can be found in the accessories.



Filter pre-separator V2A

60 litres dirt container with simple lever lowering for convenient disposal of the suction material.

Robust barge chassis including accessory basket. Connection pipe Ø 80 mm

Dust class M

incl. pocket filter 2.2 m² filter area

053-2030

Suitable absolute filter cartridge Dust class H - 2.0 m² Filter area

054-20027

<u>Suitable suction and connection hoses for pre-</u> separators can be found in the accessories.

Wet pre-seperator



Pre-separator 100 Liters

Completely made of stainless steel with 4 swivel castors.

Various connecting bends:

Ø 60 + Ø 50 mm = 053-1090 Ø 60 + Ø 40 mm = 053-1091 Ø 50 + Ø 50 mm = 053-1092 Ø 40 + Ø 40 mm = 053-1093 Ø 40 + Ø 50 mm = 053-1094

<u>Attention:</u> Suction hose requires two muffs on the suction side.

Float system for pre-separators

for suction of liquids 053-1051

Drain hose for pre-separator

universally suitable 053-3010

<u>Suitable suction and connection hoses for preseparators can be found in the accessories.</u>



Wet pre-separator V2A

140 litres dirt container V2A with robust tilting chassis.

Drain hose for easy disposal of liquids.

Including float system for pre-separator

Connecting elbow Ø 60 and suction bend Ø 50 mm

Attention: The suction hose to be used requires two muffs on the suction side!

053-1070

Pre-seperator



Container with hinged floor 1000 liters

With Ø 80 connections

For pre-separation of solids (e.g. peat, earth, sand, etc.)

Tension springs dampen the bottom flap during the emptying process

Automatic closing of the bottom flap during settling Unlocking by cable from the forklift seat Chain protection against slipping off the tines

053-2020



Drum pre-separator 210 Litres

210 litres standard drum powder coated, diameter 595 mm, height 860 mm, universal use as preseparator with suction connections

Ø 40 mm = **053-1043** Ø 50 mm = **053-1044**



Universal fit, also suitable for the kit

053-1051



Or only as kit for drum pre-separator

for self-installation, with suction connections

Ø 40 mm = **053-1041** Ø 50 mm = **053-1042**

Pre-seperator



Big bag silo pre-separator

For the pre-separation of solids (e.g. peat, soil, sand, etc.).

Pre-separator container with hopper and heavyduty flap.

Connection bends 2 x Ø 100 mm

053-2050

Optionally available in other versions: Various discharge options

- Heavy
- duty flap
- Rotary valve
- Butterfly valve.

Various connections and \varnothing sizes available on request.



Tipping container pre-separator 500 litres

With Ø 80 connections

For pre-separation of solids and liquids.

Tipping at any height by cable pull from the forklift seat.

Stable base frame with drive-in pockets, favourable load centre of gravity.

Secured against unintentional slipping and tipping out

053-2010

Suction arms, RG2



Extraction arms enable **spot extraction** directly at the point of origin.

Easy to handle and position due to selfsupporting construction with three stable joints.

Standard available in types

Aluminium with polypropylene joints (white)

ESD available in types

for ESD areas (electrostatic discharge, certified according to IEC 61340-5-1).

Ideal for use in laboratories, electronics manufacturing, pharmaceutical industry, etc.

- + Energy saving
- + Low noise
- + Low pressure loss

Picture on vacuum cleaner:

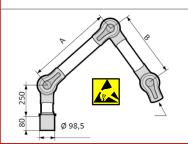
ESD/ATEX version

Ø 75 mm - Range 1,300 mm

incl. option: hood tube and flat hood

incl. option: console

Further available types and sizes on request !!



Suction arm ESD

Including holder for panel feed-through Ø 50 mm

Range 1.300 mm 072-0400-ESD Range 1.500 mm 072-0401-ESD

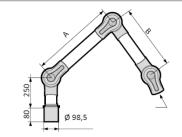
Ø 75 mm

Range 1.300 mm

072-0402-ESD

Range 1.500 mm 072-0403-ESD

Suction arms, RG2



Suction arm standard

Including holder for panel feed-through

Ø 50 mm

Range 1.300 mm 072-0400 Range 1.500 mm 072-0401

Ø 75 mm

Range 1.300 mm 072-0402 Range 1.500 mm 072-0403



Universal console

Bracket/console for the extraction arm on EVOTEC industrial vacuum cleaners.

Ø 50 mm 053-3051 Ø 75 mm 053-3061



Flat hood 300 x 200 mm

Especially suitable for gases and vapours. High extraction efficiency when positioned vertically to the table surface, including hood tube

Standard Ø 50 mm 072-0414 ESD Ø 50 mm 072-0414-ESD Standard Ø 75 mm 072-0415 ESD Ø 75 mm 072-0415-ESD



Suction tip, length 300 mm

For smaller, concentrated sources of pollutants. Overhang of the suction tip for increased suction efficiency

Standard Ø 50 mm 072-0410 ESD Ø 50 mm 072-0410-ESD 072-0411 Standard Ø 75 mm ESD Ø 75 mm 072-0411-ESD

Device options



Activated carbon filter modulel

for absorbing odours and vapours. 25-l-container filled with activated carbon.

Individual adaptation, suitable for all models with turbine chassis,

Illustration is an example

053-2060





Hose holder

Suitable for all models with 60 litre dirt containers.

(EP1136, EP2122 ECO, EP2130 ECO, EP 2122, EP 2130, EP 2140 ECO, EP 2155 ECO)

For 10 m hose 053-3070

Device options dust extractor EP1702/1703



Vertical extraction arm, incl. extraction bonnet Console to be ordered separately

Aluminium version (as shown)

,	
Ø 125 mm, length 2,0 m	054-90332
Ø 125 mm, length 3,0 m	054-90342
Ø 160 mm, length 2,0 m	054-90333
Ø 160 mm, length 3,0 m	054-90343

ATEX version VA

	/_ \	
Ø 125 mm, length 2,0 m	(Ex)	054-90330
Ø 125 mm, length 3,0 m		054-90340
Ø 160 mm, length 2,0 m		054-90331
Ø 160 mm, length 3,0 m		054-90341



Bracket

For attaching the suction arm to the vacuum cleaner. Additional connection opening Ø 80 mm enables hose connection.

Standard version

Ø 125 mm	053-3072
Ø 160 mm	053-3073



Hoses

You will find a variety of hoses and connectors in different diameters in our piping catalogue.

Accessories for wet- and chips vacuums



Pocket filter for EP 1036

for wet and dry vacuum cleaner EP 1036, (for version to 2017) $\,$

1.0 m², 9 pockets, Ø 500 mm, replacement filter for repurchase

Filter = 054-10144 Ring = 054-10136



Filter cartridges for EP 1036

for EP 1036 version from 2017Filter cartridge 0.5m², dust class M, you need 3 pieces

per piece **054-20124**



Swarf basket 60 litres

for chip-emulsion vacuum cleaner floor height adjustable from 190 - 375 mm

Instead of separator plate (optional) with machine order 053-3090

To buy later

as spare part **054-30075**



PUR-Suction Hose

for chip-emulsion vacuum cleaners with sleeve for Camlock coupling

3,5 m, Ø 50 mm = **052-0278** 5,0 m, Ø 50 mm = **052-0279**

Matching Camlock hose sleeve for Hose Ø 50 mm 052-0261



Cartridge filter for chip emulsion vacuum cleaner

For models EP 1236, EP 1236-100 and EP 1236-140suitable for oil mist and dirty water, rinsable

Spare filter for additional purchase

1.0 m², Ø 500 mm = **054-10059**

Optionen für Pumpsauger



Waste water hose 15 m

with Stortz/C coupling for pump vacuum cleaner Applicable to 10 bar inner diameter 52 mm

732-1016



Stortz/C coupling 1 ½" IG

Connection piece for container from pump suction to be able to connect waste water hose. Has to be ordered with machine.

732-1022



PRCDS personal protection switch for 230 V devices

Recommended by the professional association

143-1010

Accessories liquid bath vacuum cleaner EP 2122 ECO-WB



Spare or exchange container 100ltr.



Liquid bath pre-separator incl. lid with demister insert, drain hose (optical level control), Kamlock suction connection Ø 40 mm

054-3222



Kamlock coupling



for suction hose with Ø40mm hose nozzle

052-0198



ESD Superflex suction Hose



Completely electrically conductive $10^2 \Omega$ Ø 40 mm = 052-0200



Hose socket (suction Side)

for Superflex hose antistatic

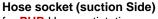
 \emptyset 40 mm = 052-0139



ESD-PUR suction Hose



Completely electrically conductive $10^2 \Omega$ Ø 40 mm = 052-0196



for **PUR** Hose antistatic

Ø 40 mm = 052-0141

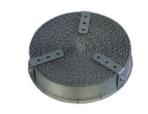
Accessories liquid bath vacuum cleaner EP 2122 ECO-WB



Filter cartridge M

Polyester fleece electrically conductive, 0.5 m², L 250 mm (3 pieces required)

1 Piece 054-20124



Stainless Steel demister for

Water bath separator height 50mm, density 175 kg/m³

Demister 054-90190

Holder for demister 054-30102

(3 pieces are needed)



Dust class H (H14) absolute cartridge filter

Support grids on both sides

Replacement filter for repurchase: 054-20027

 $2,0 \text{ m}^2, \emptyset 500 \text{ mm} =$



Drain Hose

For liquid bath pre-separators

Ø25mm, lienar metre = 054-30033

Options / Accessories ROBUSTO line



Upgrade to dust class H

Absolute cartridge filter Dust class H (H14), support grids on both sides

054-20018 $1,7 \text{ m}^2, \emptyset 400 \text{ mm} =$ 2.0 m^2 , Ø 500 mm = 054-20027 4.3 m^2 , Ø 500 mm = 054-20033

Until 3,0 kW:

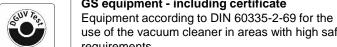


As of 4,0 kW:

IFA 1605056

staubtechnisch geprüft tested with regard to dust technology

Upgrade "Tested Safety " GS equipment - including certificate



use of the vacuum cleaner in areas with high safety requirements.

Incl. Phase inverter plug, rotation direction monitor

054-6435 for 2,2 - 3,0 kW =for 5.5 - 7.5 kW =054-6455





Upgrade EX-protected for zone 22 including certificate (GS or DGUV)

Explosion-proof equipment of the vacuum cleaner for safe extraction of explosive dusts according to ATEX in zone 22.

Including vacuum limiting valve, phase reversing plug, rotation direction monitor

for 2,2 - 3,0 kW =054-6433 for 5.5 - 7.5 kW =054-6453



Exhaust air Hose

Complete with Storz coupling for connection to exhaust air spigot, diameter Ø 70 mm

1.5 kW to 5.5 kW =053-3092 7.5 kW =053-3093

Options/ Accessories compression vacuum cleaner



Cloth filter bag

Polyester needle felt fleece, Dust class M, for container Ø 500, length 750 mm, reusable

054-10143



Light fleece disposal bag

Thin fleece as insert for cloth filter bags, for easy disposal of the suction material, for container Ø 500, length 1050 mm flat width 820 mm



Jute bag

as coarse filter collection bag - ideal in combination with lightweight fleece disposal bag -

for container Ø 500,

length 980 mm

flat width 800 mm

Practical accessory sets



Machine cleaning Set

optimal for cleaning of production machines, completely antistatic

Consisting of mass suction nozzle, inclined pipe rubber nozzle, pointed rubber nozzle

Ø 40 mm 052-1081 Ø 50 mm 052-1071







Industrial floor cleaning set

for the cleaning of all floors, completely antistatic

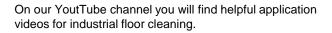




Consisting of multi-part hand tube, metal roller nozzle with brush strips and replacement rubber strips

Ø 40 mm, working width 370 mm	052-103 1
Ø 40 mm, working width 450 mm	052-1036
Ø 50 mm, working width 370 mm	052-1041
Ø 50 mm, working width 450 mm	052-1051
Ø 50 mm, working width 500 mm	052-1061









Height cleaning set

For cleaning at height, e.g. of supply pipes

consisting of 4 hand tubes Ø 40 mm, each 500 mm long (052-1100 including connector from Ø 40 to Ø 50 mm),

pipe elbow nozzles 100 mm and 200 mm, and a wall and floor nozzle

Ø 40 mm 052-1090 Ø 50 mm 052-1100

(All Ø specifications refer to the hose inner diameter)





PP-Hoses and (Ex) - components

Hose material Polypropylene (PP), antistatic, with matching connection sleeves. Best suitable material for industrial use.



PP-Suction Hose antistatic, complete with fittings

 $3.5 \text{ m lang } \emptyset 40 \text{ mm} =$ 052-0151 3,5 m lang Ø 50 mm = 052-0248 5 m lang Ø 40 mm = 052-0152 5 m lang \varnothing 50 mm = 052-0249



Linear Meter, antistatic

(for extension or self-assembly)

 \emptyset 40 mm = 052-0130 052-0230 \emptyset 50 mm =



Hose sleeve (suction side) for PP-Hose antistatic

 \emptyset 40 mm = 052-0140 \emptyset 50 mm = 052-0240



Hose sleeve (boiler side) for PP- Hose antistatic Including retaining ring

 \emptyset 80 - 40 mm = 052-0159 052-0256 \emptyset 80 - 50 mm =

Only for ECODustPro

Ø 60 - 40 mm 052-0145 Ø 60 - 50 mm 052-0244

Superflex hoses and (S) - components

Hose material made of polypropylene (PP), thread-reinforced and spiral-supported Particularly light and flexible even over longer distances. Best suitable material for industrial use. Conductive = conductive when the spiral is grounded



Superflex-Suction Hose, conductive, complete with sleeves

3.5 m Ø 40 mm = 052-0153 3.5 m Ø 50 mm = 052-0250 5 m Ø 40 mm = 052-0154 5 m Ø 50 mm = 052-0251



Linear Meter, conductive

(for extension or self-assembly)

Ø 40 mm = 052-0133 Ø 50 mm = 052-0233 \emptyset 60 mm = 054-90037



Hose sleeve (suction side) for Superflex- Hose antistatic

 \emptyset 40 mm = 052-0139 Ø 50 mm = 052-0239



Hose sleeve (boiler side) including retaining ring

for Superflex-Hose antistatic

 \emptyset 80 - 40 mm = 052-0158 \emptyset 80 - 50 mm = 052-0255

Only for ECODustPro

Ø 60 - 40 mm 052-0144 052-0243 Ø 60 - 50 mm

(All Ø specifications refer to the hose inner diameter)



PUR-hoses and **(E)** - components

Hose material: polyurethane (PUR). Reinforced by integrated steel spiral. Oil resistant, very stable and suitable for abrasive dusts. Heat resistant to 125°C. Highly suitable material for extreme industrial use.

Conductive = Conductive when the spiral is grounded



PUR- suction hose, conductive, complete with sleeves

3,5 m lang Ø 40 mm = 052-0155 3,5 m lang Ø 50 mm = 052-0252 5 m lang Ø 40 mm = 052-0156 5 m lang Ø 50 mm = 052-0253



(for extension or self-assembly)



Ø 40 mm =	052-0136
Ø 50 mm =	052-0236
Ø 70 mm =	052-0309

reinforced version:

Ø 40 mm =	052-0157
Ø 50 mm =	052-0254
Ø 70 mm =	052-0310



Hose sleeve (suction side) for PUR-Hose antistatic

Ø 40 mm =	052-0141
Ø 50 mm =	052-0241
Ø 70 mm =	052-0311



Hose sleeve (boiler side) for PUR-Hose antistatic Including retaining ring

Ø 80 - 40 mm = **052-0160** Ø 80 - 50 mm = **052-0257**

Only for ECODustPro

Ø 60 - 40 mm **052-0146** Ø 60 - 50 mm **052-0245**

ESD-hoses and **(Ex)** - components

Hose material: polyurethane (PUR) or polypropylene (Superflex). Both spiral supported, Superflex additionally thread-reinforced. Ideally suited material for industrial use in potentially explosive areas.

Completely electrically conductive 10 3 to 104 Ω



ESD-Superflex-Suction hose

Completely electrically conductive 104 Ω leicht and flexible, spiral-supported and thread-reinforced

\emptyset 40 mm =	052-0200
Ø 50 mm =	052-0287



ESD-PUR-Suction hose

Completely electrically conductive 10³ Ωrobust and spiral supported

Ø 40 mm = **052-0196** Ø 50 mm = **052-0281**



Hose sleeve (suction side)

for **ESD-Superflex-Hose** antistatic Ø 40 mm = **052-0139**

Ø 50 mm = 052-0139

for **ESD-PUR-Hose** antistatic

Ø 40 mm = **052-0141** Ø 50 mm = **052-0241**



Hose sleeve (boiler side) Including retaining ring

for **ESD-Superflex-Hose** antistatic

Ø 80 - 40 mm = **052-0158** Ø 80 - 50 mm = **052-0255**

for **ESD-PUR-Hose** antistatic

Ø 80 - 40 mm **052-0160** Ø 80 - 50 mm **052-0257**

Metall-hoses and- (Ex) components



Hose material metal, metal tapes with sealing threads, flexible, axial mobility, torsional stability, heat resistant to 400° C.

Only suitable for dry dust



Metal suction hose, glass thread sealed, complete with sleeves

3,5 m lang Ø 40 mm = 052-0186 3,5 m lang Ø 50 mm = 052-0271 5 m lang Ø 40 mm = 052-0187 5 m lang \emptyset 50 mm = 052-0272



Linear metres

(for extension or self-assembly)

 \emptyset 40 mm = 052-0185 052-0270 \emptyset 50 mm =



Universal trousers sleeve (boiler side) suitable for all hose qualities

 \emptyset 80 - 40 mm = 052-0175 \emptyset 80 - 50 mm = 052-0266 \emptyset 80 - 60 mm = 054-90013 \emptyset 80 - 70 mm = 052-0312 \emptyset 80 - 80 mm = 052-0322



Hose sleeve (suction side) for Metal - Hose

 \emptyset 40 mm = 052-0112 \emptyset 50 mm = 052-0208





Accessories Floor nozzle with carpet strip and lateral rollers \emptyset 40 x 400 mm = 052-0118 Spare carpet strips = 052-0030 Aluminium floor nozzle with rollers and brush strips \emptyset 40 x 370 mm = 052-0120 \emptyset 40 x 450 mm = 052-0121 Ø $50 \times 370 \text{ mm} =$ 052-0213 052-0214 Ø 50 x 450 mm = Ø 50 x 500 mm = 052-0215 with rubber strips Ø 40 x 370 mm = 052-0192 Ø 40 x 450 mm = 052-0193 Ø $50 \times 370 \text{ mm} =$ 052-0276 \emptyset 50 x 450 mm = 052-0277 Roadway nozzle, width 700 mm for suctioning large floor areas easy selfassembly, complete with connecting hose. Suitable for: EP 1136, EP 2122 ECO, EP 2130 ECO 053-1020









Explanation of the dust classes:

EU standard EN 60335-2-69 is the applicable law for the classification of the dust classes and basis for the safe removal of dusts and materials.

The health danger and explosiveness of the dusts define the needed category of

Furthermore the AGW-value will be considered. It defines the maximum allowable concentration on working places. As lower the AGW, as more dangerous the dust.

Dust class L:

Dusts of dust class L are considered as "light" dangerous so that the requirements to the vacuum cleaner are easy:

- Measurement of the air speed is not necessary
- No requirements regarding the disposal
- "Normal" requirements regarding the filtration

For all dusts with AGW > 1 mg/m³ the maximum permeability of the vacuum cleaner is allowed to be 1%.

Dust class M:

Dusts of dust class M are considered as "medium" dangerous. The requirements to the vacuum cleaner are:

- Measurement of the air speed
- Disposal: "low dust"
- "High" requirements regarding the filtration

For all dusts with AGW > 0,1 mg/m³ and for wood dust.

The maximum permeability of the vacuum cleaner is allowed to be 0,1 %!

Dust class H:



Dusts of dust class H are considered as "high" dangerous – the requirements to the vacuum cleaner are:

- Measurement of the air speed
- Disposal: "dust free"
- "Highest" requirements regarding the filtration

For all dusts with AGW < 0,1 mg/m³ (incl. cancer-causing dusts, dusts with germs/bacteria, asbestos*) the maximum permeability of the vacuum cleaner is allowed to be 0,005 %!

*) for asbestos, in Germany have to be fulfilled additional requirements according to TRGS519.

EX-Protection (Type22):





Explosive dusts in zone 22 do constitute different hazards – the requirements to the vacuum cleaner and its accessories are the same as listed for the dust classes L, M or H with additional Type 22. The inspection of our vacuum cleaners follows DIN EN 60335-2-69 including annexes AA und CC as well as ATEX 2014/34/EU.

Please note: All EVOTEC-machines are equipped with Type 22-suitable accessory to eliminate mistakes!







Our measures for quality assurance:

We guarantee constant highest quality. Beside the machine guidelines there are many other legal requirements, like e.g. RoHS, REACH and PAK, which must be considered to be allowed to carry a GS label.

All QA inspections are conducted in-house.

Terms and Conditions

8 1

For all business relations between the company Blankenburg GmbH or the retail company Blankenburg with other business partners will these Terms and Conditions apply. Compared with this, contradictory Terms and Conditions of contractual partners shall not be taken into consideration. Its application will expressly contradicted. Silence applies in no way as consent or agreement. The following Terms and Conditions in their current version and as agreed shall apply all future business dealings and contracts without the need to expressly state this condition.

§ 2

Our offers are non-binding. Verbal agreements only become binding when they are confirmed in writing. Conclusions, changes or annulments of a contract only become binding when they are confirmed in writing. This also takes effect for understandings about the function of this written form acknowledgement.

8 3

Unsatisfactory details about the purchaser, who can not call this for presentation, for the period of or after conclusion of contract, whenever they become known by us, authorize us optional for resignation without fixing a time limit or to call for prepay the purchase price or to provide security.

Likewise default in acceptance of the purchaser authorize us to resign the contract without fixing a time limit. The Right of Withdrawal ranges at all quantities whether or not they are taken off, but it can be limited to certain parts or quantities whose acceptance has not take place on time. After the same requirements we are able to call for damages for non-performance or displacements of additional expenditures for not taken place on time, instead of the resignation. In case of resignation the purchaser adhere for any depreciation and lost profit.

The seller only adhere the compensation, as far as he breach the contract deliberately or gross negligence.

§ 4

The term of delivery commence on the date on which we confirm the contract and the agreement about kind of execution, on condition that the arranged terms of payment will be observed on time.

Does the purchaser demand in any point another variant of the purchasing article before delivery, in this matter the running of the delivery term will be interrupted and if necessary it will be extend for a time needed to performing the different delivery. The purchaser has the right to set us a adequate final deadline, if the agreed delivery date is overstepped more than 4 weeks. If the purchasing article is not delivered until end of final deadline, the purchaser will be able to withdraw from the contract with a written notice. Prementioned deadlines can be modified with express written agreements.

Apart from that a claim of damages for non-performance or default is excluded. In case of unindebted disability of the seller such as his suppliers for performance as well as force majeure both parties have the right of withdrawal 3 months after overriding the original delivery date, without the need for advertise this.

§ 5

We reserve changes in design and form of type of construction during the delivery time, as far as the purchasing article itself and its look have not changed radically.

Data of the descriptions about power output, weight and costs of operation shall be considered approximated.

δ6

Pending payment in full (on payment with cheque or bill of exchange until their redemption) of all receivables and future receivables, the goods supplied remain the property of us.

Goods that are still our property must not be sell, bond, rent out or lend by the purchaser. He is liable for losing and all damages even if it is not his fault.

If we make use of our right to return, a cancellation of the contract will be only present when it is state expressively in written by us. In this case we are authorized to calculate an amount that is adequate to our expenditures and depreciations. If goods that are still our property are bonded or owned by a third party, we are to inform about this situation in written form and all documents of the purchaser (for example protocol of attachment) are to send to us directly. The purchaser is responsible to point out our property. All costs that arise for repelling our access will be paid by the purchaser.

8 7

An objection must happen directly in written form or within a week after receipt of goods at the latest. Anyway it must be addressed to us and not to our representative. If the notice of defects is valid, the purchaser will have the right to reclaim depreciation, but no conversion and no restitution of a damage. We are authorized to repair or to avoid the right for depreciation with replacements. Ulterior claims of the purchaser which includes loss of duty etc., are excluded.

Our guarantee amounts to 12 months until transfer of risk.

Notice of defects do not absolve the purchaser from compliance of the agreed payment. Our responsibility for defects expires by delayed payment of the purchaser.

§ 8

The place of performance for all claims is Remagen at the Rhine, Germany. Place of jurisdiction is Koblenz, Germany. These Terms and Conditions and the german law applies also to all business dealings made outside Germany. The use of international provisions of law is excluded.

§ 9

Our invoices are payable in cash without deduction 30 days after invoice date, as far as none other date is agreed. Payment within 8 days after invoice date offers 2 % cash discount. Deduction of the cash discount expects that all previous deliveries to the same purchaser are paid. Payments are only acceptable when they are achieved to us. Our field worker is authorized to accept payment only with special statement. Offsettings, lowering and enforcement of a right of retention are excluded to our payment claim. Default of our terms of payment absolves us from further delivery obligations, but not the purchaser from his acceptance obligation. We are authorized to make the delivery promises condition on previous payments and always to cancel commitments to lend.

Bills of exchange and cheques are only accepted in exceptional circumstances and special agreements. Discount charges and all other expenses involved are the responsibility of the purchaser. Because of a possible bailment or default of the exchange template or protesting, no rights or objections may be claimed against us.

When missing the payment date the consequences of default eventuates without the need for a reminder. The purchaser has to pay default charges of 14 % for the default period. The exercise of another defect will remain unaffected.

§ 10

Should single regulations of the Terms and Conditions be ineffective, the effectiveness of any other condition will not be touched through this.



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