

MOBILE INDUSTRIAL VACUUM CLEANERS 2022/23



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EVOTEC innovative suction technology-Your advantages:

- •First-class quality Professional workmanship
- Robust and durable material
- · Convincing functionality and ergonomics
- Surprising new solutions
- Flexible and economical in use
- Since 1985 strong competence and experience
- High standards of design and user-friendliness



This symbol stands for tested safety - certificates

prove successful testing.

Health protection and occupational safety:





Please also note our other product sections:





- EVOTEC: Stationary suction technology with high air volumes
- **EVOClean:** Wet/dry vacuum cleaners and cleaning equipment trolleys for maintenance cleaning

If required, we will be happy to send you our separate 2022 catalogues!

Further information and interesting insights can be found online:





TABLE OF CONTENTS – Mobile Vacuum Cleaners



	Page	Power <u>kW</u>	<u>230 V</u>	<u>400 V</u>	Continuous operation	<u>Dirt</u> container	<u>Longopac</u>	<u>Liquids</u>	Dust classes	<u>ATEX</u> EX-Zone
Models										
EVO TOOL VAC	4	1,3	х			26			M/H/Asbestos	
ECODustPro 12 / 15 / 24	8	1,2 – 2,4	x		In part	25 / 35 / 50			M/H/Asbestos	In part 22
EP 1136	10	3,6	x			60	х		M/H	
EP 1702 / EP 1703	12	2,2-3,3	x		x	50			M/H	22
EP 2122 ECO / EP 2130 ECO	14	2,2-3,0		х	x	60			M/H	22
EP 2122 / EP 2130 / EP 2140 ECO / EP 2155 ECO	16	2,2 - 5,5		х	x	60	х		M/H	22
EP 2155 / EP 2175 ECO	18	5,5 - 7,5		х	x	100	x		M/H	22
EP 2175 / EP 21130	20	7,5 – 12,5		х	x	100			M/H	22
Robusto 1122	22	2,2	x		x	35			M/H/Asbestos	22
Robusto 2115 / 2122 / 2130	22	1,5 – 3,0		х	x	35			M/H/Asbestos	22
Robusto 2155 / 2175	22	5,5 - 7,5		х	x	100			M/H/Asbestos	22
Robusto 1122-LP	24	2,2	x		x		x		M/H/Asbestos	22
Robusto 2115-LP / 2122-LP / 2130-LP	24	1,5 - 3,0		х	x		х		M/H/Asbestos	22
Robusto 2155-LP / 2175-LP	24	5,5 - 7,5		х	x		х		M/H/Asbestos	22
EPS 1115 bis EPS 2140 (SuperSilent)	26	1,5 - 4,0	x	х	х	35			M/H	22
EPS 1115-LP bis EPS 2140-LP (SuperSilent)	28	1,5 - 4,0	x	х	x		х		M/H	22
EP 2330 / EP 2340 (Compression)	30	3,0-4,0		х	x	145			М	
EP 2122 ECO WB, (Liquid bath)	32	2,2		х	х	100		x	M/H	22
EP 312-100 Liquid bath, compressed air	32	Compressed air			x	100		x	Н	1/2 + 21/22
EP 312-60 Compressed air	34	Compressed air			х	60			M/H	1/2 + 21/22
EP 302-120 Compressed air	36	Compressed air			x	120		x		1/2 + 21/22
EP 1036 / EP 1024 Pump	38	2,4 - 3,6	x			120		x	М	
EP 1236-140 / EP 1236-100 (Chips)	40	3,6	x			140 / 100		x	L	
EP 1236 (Chips)	42	3,6	x			145		x	L	
EP 2230 / EP 2240 / EP 2255 (Chips)	42	3,0 - 5,5		х	x	145		x	L	
Accessories and Options		Filter M + H	Automatic cartridge filter unit cleaning	Control	Disposal	Pre-seperator	Suction arms	Accessories for various devices		Hoses and nozzels
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General terms and conditions	63									

Further special voltages or ATEX zones as an upgrade possible on request. Technical changes are reserved for progress.

EVO TOOL VAC Dry and wet vacuum cleaner

EVOTEC



- Practical tooling vacuum cleaner ideal for use in crafts and workshops
- Long filter service life and safe operation due to automatic filter cleaning (NONSTOPVAC)
- ★ Additional powerful socket (2400 watts max.) with automatic switchon for power tools
- Listed with BG Bau for possible receipt of an occupational health and safety bonus

EVO TOOL VAC Versions:







Reliably powerful tooling vacuum cleaner, ideal for use in crafts and workshops. Suitable for extracting hazardous substances up to asbestos.

Powerful socket (2400 watts max.) for power tools.

Integrated automatic switch-on enables convenient and clean working.

Air flow can be individually adjusted to the diameter of the accessories.

Intuitive and clear control: Adjustable suction power, signal lights to monitor filter and air flow rate.

1st Filter stage: Dust class M PTFE flat filters.

2nd Filter stage: Dust class H HEPA Cartridge filter for vacuuming hazardous dusts.

Automatic filter cleaning (NONSTOPVAC) ensures safe operation with long filter service live.

Length connection cable: 7 m

Air flow ajustable to diameter of accessories

Model		EVO TOOL VAC
Voltage	Volt	230
Engine power	Watt	1.100
Max. air flow	m³/h	270
Max. negative pressure	mbar	250
Filter area " M " Filter area " H " (H14)	m² m²	0,5 0,8
Dirt container	1	26
Protection class		IP X4
Noise level	dB(A)	74
Dimensions LxWxH	cm	62,5 x 38,5 x 54,5
Weight	kg	21
Dust class M	INo.	141-5050
Dust class H	INo.	141-5060

Scope of delivery includes: 4 m suction hose Ø 33 mm and tooling adapter

Socket 2400 watts

NONSTOPVAC filter cleaning



Signal lights for monitoring of filter and air volume flow

Adjustable suction power



Accessories EVO TOOL VAC

(All Ø-data refer to the hose inner diameter, DN)



Accessories		Accessories
	Floor cleaning set TOOL VACConsisting of: Chrome-plated hand tube 0.5 m, antistatic curved tube, antistatic dry/wet vacuum nozzle with rubber stripsØ 33 mm052-1015	Sealing cap TOOL VAC Antistatic Ø 33 mm 052-0415
	Hand tube, chrome-plated TOOL VAC(2 pieces are required), length 0,5 mØ 33 mm052-0411	Vacuum nozzle TOOL VAC Brush strip, antistatic, Working width 360 mm Ø 33 mm 052-0412
	Curved pipe TOOL VAC Antistatic Ø 33 mm 052-0423	Dry/wet vacuum nozzle TOOL VAC With rubber strips, antistatic Working width 360 mm Ø 33 mm 052-0422
	Scoring nozzle TOOL VAC Antistatic Ø 33 mm 052-0414	PP hose TOOL VAC Antistatic, incl. curved pipe Ø 33 mm, 4 m length 052-0410

Filters and accessories EVO TOOL VAC



Accessories and f	filters	Accessories and file	ters
	Tool adapter TOOL VACAntistatic, adjustable, to connect power toolsØ 33 mm052-0413		HEPA cartridge filter TOOL VAC Dust class H For vacuuming substances hazardous to health Filter area 0,8 m ² 052-0418
	PE bag TOOL VACFor maximum safety when disposing vacuumed dust, VE = 2 pieces26 I052-0420		Adapter for tool boxes TOOL VAC Enables the Systainer to be mounted directly on the motor head 052-0419 Matching Systainer - Tool Systainer LxBxH: 396 x 296 x 105 mm 052-0424
8	Textile fleece filter bag TOOL VACDurable, for easy disposalVE =10 pieces20 I052-0416		- PPE-Systainer LxBxH: 396 x 296 x 160 mm 052-0425 - Hose and accessories-Systainer LxBxH: 396 x 296 x 420 mm 052-0426
	PTFE Flat pleated filter TOOL VAC dust class MFilter stage for exhaust air purification, washableFilter area 0,5 m²052-0417		Transport handle TOOL VAC For convenient transport with the adjusted Systainer 052-0421

ECODustPro – Dry vacuum – 230 Volt



- ★ Compact design, large fixed castors suitable for use on stairs
- ★ Convenient dirt container lowering
- ECODustPro 12: TRGS 519 certificated for Asbestos works
- ECODustPro 15:
 Side channel blower for continuous operation
- Various container sizes
 25- 50 Litres



Engine head ECODustPro 15

EVOTEC

ECODustPro 12 ECODustPro 15 ECODustPro 24

Versions:







Powerful industrial vacuum cleaners for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Welldesigned by-pass units, silenced turbo fan.

Robust, smooth-running chassis for high mobility. Compact, modular design with highquality stainless steel dirt container (V2A).

Cyclone separator for better pre-separation of fine dusts and coarse material.

1st Filter stage: Dust class M Resistant polyester needle felt filter with PUR membrane, high filtering power for long service life.

Scope of delivery includes:

Dry vacuum

230 Volt

3.5 m Suction hose Ø 40 mm and scoring nozzle

2nd Filter stage: Dust class H Absolute cartridge filter (H14).

Effective, easy-to-use filter **cleaning** for high filter power and long working intervals without interruption. Vacuum gauge for filter monitoring. Patented, tool-free filter change - simple and clean for

Also available as a water bath

version Wet separation. Detailed Information can be found on page 33.



Model

Voltage

Engine power

Max. air volume

Filter area "M"

Dust class M

Dust class H

Upgrades:

Dust class M/Typ22 😣

Dust class H/Typ22 (Ex)

Dust class H/Asbest

Dirt container 35 ltr.

Dirt container 50 ltr.

Negative pressure

Filter area "**H**" (H14)



ECODustPro

12

1.200

165

210

IP X4

74

48 x 53 x 105

25

151-3090

151-3091

151-3092

Volt

Watt

m³/h

mbar

m²

m²

ltr.

mm

dB(A)

Ømm

cm

kg

I.-No.

I.-No.

I.-No.

I.-No.

I.-No.

I.-No.

I.-No.

ECODustPro

15

230

1.500

220

200 / 240 max.

1,00

+1,7

25

IP55

72

60

48 x 56 x 138

49

151-3093

151-3094

151-3095

151-3096

053-4040

053-4041

ECODustPro

24

2.400

330

210

IP 33

78

48 x 53 x 105

25

151-3097

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151-3098

Dirt container staff/maintenance service. Protection class **ASBESTOS-Version** Noise level GS-certificated according to Suction connection TRGS519 for the extraction of carcinogenic asbestos dusts. Dimensions LxWxH Weight

Length connection cable: 8 m

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EP Dry Vacuum – 230 Volt





- Perfect filter technology for safe extraction
- ★ Strong suction power
- ★ Convenient dirt container lowering
- Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ In Longopac-Version available



EP 1136

Versions:







Powerful industrial vacuum cleaner for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Welldesigned by-pass units, silenced turbo fan.

Robust, smooth-running chassis for high mobility. Compact, modular design with highquality stainless steel dirt container (V2A).

Cyclone separator for better pre-separation of fine dusts and coarse material.

1st Filter stage:

Dust class M Resistant polyester needle felt filter with **PUR membrane**, high filtering power for long service life.

2nd Filter stage: Dust class H Absolute cartridge filter (H14).

Effective, easy-to-use filter cleaning for high filter power and long working intervals without interruption. Vacuum gauge for filter monitoring. Patented, tool-free filter change - simple and clean for staff/maintenance service.

Quick coupling with lock and turning device for safe connection of the suction hose.

Length connection cable: 8 m

Model		EP 1136	EP 1136 LP		
Voltage	Volt	230			
Engine power	Watt	3.6	600		
Max. air volume	m³/h	49	90		
Negative pressure	mbar	21	10		
Filter area " M " Filter area " H " (H14)	m² m²	2,2 + 2,0			
Disposal		Dirt container 60 I Longopac			
Protection class		IP	33		
Noise level	dB(A)	7	8		
Suction connection	Ømm	80			
Dimensions LxWxH	cm	86 x 68 x 138			
Weight	kg	75			
Dust class M	INo.	151-1080 151-1086			
Dust class H	INo.	151-1081 151-1087			

Scope of delivery includes:

3,5 m Suction hose Ø 50 mm and scoring nozzle







EP Dust extractor – 230 Volt





- Accessories can be conveniently transported on the vacuum cleaner
- Filter chamber and container made of V2A stainless steel (1.4301)







- Energy-efficient EC motors suitable for continuous operation
- Optional: Extraction arm for optimal extraction directly at the point of origin



Powerful dust extractor with high air volume for capturing and filtering dry and hazardous to health airborne particles.

Specially developed for the reliable extraction and filtration of dry dust generated during various work processes.

Critical fine dusts are reliably extracted and filtered.

Robust, smooth-running chassis for high mobility. Compact, modular design with highquality stainless steel dirt container **(V2A).**

Flow rate infinitely variable.

1st Filter stage:

Dust class M Resistant polyester needle felt pocket filter with **PUR membrane**, high filtering power for long service life.

2nd Filter stage: Dust class H

Absolute cartridge filter (H13/14).

Effective, easy-to-use **manual filter cleaning** for high filter power and long working intervals without interruption. Powerful brushless EC motors for continuous operation.

Vacuum gauge for filter monitoring.

Big suction inlet Ø 150 mm with bordure socket.

Upgrade EX protected according to ATEX for safe extraction in zone 22.

Length connection cable: 8 m



Model		EP 1702	EP 1703	
Voltage	Volt	230	400	
Engine power	Watt	2 x 1.100	3 x 1.100	
Max. air volume	m³/h	910	1.360	
Negative pressure	Pa	10.	000	
Filter area " M " Filter area " H "	m² m²	4,1 4,3		
Dirt container	ltr.	50		
Protection class		IP 54		
Noise level	dB(A)	72 dB (A)		
Suction connection	Ømm	15	50	
Dimensions LxWxH	cm	85 x 80) x 200	
Weight	kg	120		
Dust class M	Item No.	151-3080 151-3082		
Dust class H	Item No.	151-3081	151-3083	
Upgrade EX- Ex protection	Item No.	054-8042		

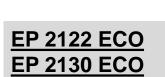


You will find suitable options in the accessories on p. 51

Dry vacuum - 400 Volt



- Parts in contact with the product made of V2A stainless steel (1.4301)
- Side channel blowers for continuous operation and EX protection
- ★ Fully equipped for safety
- ★ Strong suction power
- ★ Convenient dirt container lowering



EVOTEC









Robust industrial vacuum cleaners for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Welldesigned, soundproofed and maintenance-free turbine (side channel blower) as vacuum generator. Suitable for 3-shift operation.

Cyclone separator for better pre-separation of fine dusts and coarse material.

Effective, **easy-to-use filter cleaning** for long working intervals without interruption.

Vacuum gauge for filter monitoring.

1st Filter stage:

Dust class M Resistant polyester needle felt filter with **PUR membrane**, high filtering power for long service life.

2nd Filter stage:

Dust class H Absolute cartridge filter (H14).

Patented tool-free and **low**contamination filter change.

Rotation direction phase monitor and vacuum limiting valve for trouble-free use of the unit.

Quick coupling with lock and turning device for safe connection of the suction hose.

Length connection cable: 8 m

Model		EP 2122 ECO	EP 2130 ECO	
Voltage	Volt	400		
Engine power	Watt	2.200	3.000	
Max. air volume	m³/h	33	0	
Negative pressure	mbar	240 / 300 max.	260 / 340 max.	
Filter area " M " Filter area " H " (H14)	m² m²	2,2 + 2,0		
Dirt container	ltr.	60		
Protection class		IP 55		
Noise level	dB(A)	70		
Suction connection	Ømm	80		
Dimensions LxWxH	cm	83 x 68	x 165	
Weight	kg	95 100		
Dust class M	Item-No.	251-1020 251-1030		
Dust class M/Typ22	Item-No.	251-1021 251-103 ⁴		
Dust class H	Item-No.	251-1022 251-103		
Dust class H/Typ22	Item-No.	251-1023 251-1033		

Scope of delivery includes:

3,5 m Suction hose Ø 50 mm and scoring nozzle







EP Dry vacuum – 400 Volt





- Parts in contact with the product made of V2A stainless steel (1.4301)
- Side channel blowers for continuous operation and EX protection
- ★ Fully equipped for safety
- Convenient dirt container lowering (optional with Longopac-disposal)
- ★ Zone 21 on request

<u>EP</u>	2122	
EP	2130	
EP	2140	ECO
EP	2155	ECO

Versions:







Until 3,0 kW:



<u>As of 4,0 kW:</u>



Robust industrial vacuum cleaners for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Welldesigned, soundproofed and maintenance-free turbine (side channel blower) as vacuum generator. Suitable for 3-shift operation.

Cyclone separator for better pre-separation of fine dusts and coarse material.

Effective, easy-to-use **filter cleaning** for long working intervals without interruption. **Vacuum gauge** for filter monitoring.

1st Filter stage:

Dust class M Resistant polyester needle felt filter with **PUR membrane**, high filtering power for long service life.

2nd Filter stage:

Dry vacuum

L

400 Volt

Dust class H Absolute cartridge filter (H14).

Patented tool-free and **lowcontamination filter change**. Rotation direction phase monitor

and vacuum limiting valve for trouble-free use of the unit.

Quick coupling with lock and turning device for safe connection of the suction hose.

Length connection cable: 8 m

On request also with Longopac disposal system:

"Endless" plastic bag for easy and low-contamination disposal of the suction material.

Scope of delivery includes:

3,5 m Suction hose Ø 50 mm and scoring nozzle

Model		EP 2122	EP 2130	EP 2140 ECO	EP 2155 ECO
Voltage	Volt	40	0	400 *)	
Engine power	Watt	2.200	3.000	4.000	5.500
Max. air volume	m³/h	33	0	410	500
Negative pressure	mbar	240 / 300 max.	260 / 340 max.	240 / 300 max.	260 / 320 max.
Filter area " M " Filter area " H " (H14)	m² m²	2,2 or 3,2 + 2,0 3,2 + 4,3			
Dirt container	ltr.	60			
Protection class		IP 55			
Noise level	dB(A)	70)	7	6
Suction connection	Ømm		8	0	
Dimensions LxWxH	cm		120 x 6	8 x 135	
Weight	kg	150	160	180	190
Dust class M	INo.	251-1040	251-1050	251-1060	251-1070
Dust c. M/Typ22	INo.	251-1041	251-1051	251-1061	251-1071
Dust class H	INo.	251-1042	251-1052	251-1062	251-1072
Dust c. H/Typ22	INo.	251-1043	251-1053	251-1063	251-1073
Upgrade:					
100-I dirt container	INo.		053-4	1042	

*) Direct start-up (optionally available with star-delta smooth start 054-6935)







EP Dry vacuum- 400 Volt



- Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ Fully equipped for safety
- Strong suction power, also suitable for pipe systems
- ★ Convenient dirt container lowering
- Optional available with Longopacdisposal
- With star-delta smooth start of the turbine
- ★ Zone 21 on request

EVOTEC









Robust industrial vacuum cleaners for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Welldesigned, soundproofed and maintenance-free turbine (side channel blower) as vacuum generator. Suitable for 3-shift operation.

Cyclone separator for better pre-separation of fine dusts and coarse material.

Effective, easy-to-use **filter cleaning** for long working intervals without interruption. **Vacuum gauge** for filter monitoring.

1st Filter stage:

Dust class M Resistant polyester needle felt filter with **PUR membrane**, high filtering power for long service life.

2nd Filter stage: Dust class H Absolute cartridge filter (H14).

Absolute Cartiloge Inter (H14).

Patented tool-free and **low-**contamination filter change.

Rotation direction phase monitor and vacuum limiting valve for trouble-free use of the unit. Quick coupling with lock and turning device for safe connection of the suction hose.

Length connection cable: 8 m

On request also with Longopac disposal system: "Endless" plastic bag for easy and low-contamination disposal of the suction material.



Model		EP 2155	EP 2175 ECO	
Voltage	Volt	400		
Engine power	Watt	5.500	7.500	
Max. air volume	m³/h	510	700	
Negative pressure	mbar	320 / 360 max.	260 / 320 max.	
Filter area " M " Filter area " H " (H14)	m² m²	3,2 + 4,3		
Dirt container	ltr.	100		
Protection class		IP 55		
Noise level	dB(A)	76 78		
Suction connection	Ømm	80)	
Dimensions LxWxH	cm	148 x 68	3 x 156	
Weight	kg	200	210	
Dust class M Dust class M/Typ22	Item-No. Item-No.	251-1090 251-1091	251-3000 251-3001	
Dust class H Dust class H/Typ22	Item-No. Item-No.	251-1092 251-1093	251-3002 251-3003	

Scope of delivery EP 2155 includes:

5,0 m Suction hose Ø 50 mm and scoring nozzle (please note, EP 2175 ECO without accessories)





EP Dry vacuum – 400 Volt



- Parts in contact with the product made of V2A stainless steel (1.4301)
- Side channel blowers for continuous operation and EX protection
- ★ Fully equipped for safety
- Strong suction power, also suitable for pipe systems
- ★ Convenient dirt container lowering

<u>EP 2175</u>

EP 21130

EVOTEC







Powerful industrial vacuum cleaner for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Welldesigned, soundproofed and maintenance-free turbine (side channel blower) as vacuum generator. Suitable for 3-shift operation.

Cyclone separator for better pre-separation of fine dusts and coarse material.

Effective, easy-to-use filter cleaning for long working intervals without interruption. Vacuum gauge for filter monitoring.

1st Filter stage:

Dust class M Resistant polyester needle felt filter with PUR membrane, high filtering power for long service life.

2nd Filter stage:

Dust class H Absolute cartridge filter (H14).

Patented tool-free and lowcontamination filter change.

Rotation direction phase monitor and vacuum limiting valve for trouble-free use of the unit.

Suction connection Ø 80 mm: Quick coupling with lock and turning device for safe connection of the suction hose.

Suction connection Ø 150 **mm:** Suction inlet with bordure socket.

Length connection cable: 8 m

Model		EP 2175	EP 21130	
Voltage	Volt	400		
Engine power	Watt	7.500	12.500	
Max. air volume	m³/h	700	1.100	
Negative pressure	mbar	260 / 320 max. 360 / 420 i		
Filter area " M " Filter area " H " (H14)	m² m²	5,2 + 4,3		
Dirt container	ltr.	100		
Protection class		IP 55		
Noise level	dB(A)	78		
Suction connection	Ømm	80 150		
Dimensions LxWxH	cm	148 x 68 x 187		
Weight	kg	340 350		
Dust class M Dust class M/Typ22 (Ex) Dust class H Dust class H/Typ22 (Ex)	Item-No. Item-No. Item-No. Item-No.	251-2000 251-2001 251-2002 251-2003	251-2010 251-2011 251-2012 251-2013	

Suction hose and accessories available optional





ROBUSTO – 400 Volt





Image shows ROBUSTO 2155-100 with activated carbon filtration

- ★ Crane eyes for easy transport
- ★ Large castors for uneven terrain
- ★ Convenient dirt container lowering for easy disposal
- ★ Extra strong chassis
- **TRGS 519** certificated version for Asbestos-works available

ROBUSTO 1122 ROBUSTO 2115 ROBUSTO 2122 ROBUSTO 2130 ROBUSTO 2155 ROBUSTO 2175

Versions:





Until 3,0 kW:











Robust industrial vacuum cleaner for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Well-designed, soundproofed and maintenance-free turbine (side channel blower) as vacuum generator. **Suitable for 3-shift operation.**

Cyclone separator for better pre-separation of fine dusts and coarse material.

Effective, easy-to-use **filter cleaning** for long working intervals without interruption. **Vacuum gauge** for filter monitoring.

1st Filter stage:

Dust class M Resistant polyester needle felt filter with **PUR membrane**, high filtering power for long service life.

Patented tool-free and **low-contamination filter change**.

Quick coupling with lock and turning device for safe connection of the suction hose.

Length connection cable: 8 m

ASBESTOS version including 5,0 m exhaust air hose \emptyset 70 mm.

UPGRADE: 2nd Filter stage cartridge filter H (H14).

UPGRADE: GS and/or EX (Type22) Rotation direction phase monitor and vacuum limiting valve for trouble-free use of the unit.

Model		ROBUSTO 1122	ROBUSTO 2115	ROBUSTO 2122	ROBUSTO 2130	ROBUSTO 2155	ROBUSTO 2175
Voltage	Volt	230	400		400 *)	400	
Engine power	Watt	2.200	1.500	2.200	3.000	5.500	7.500
Max. air volume	m³/h	310	220	33	30	480	700
Negative pressure	mbar	220 / 260 max.	200 / 240 max.	240 / 300 max.	260 / 340 max.	260 / 340 max.	260 / 320 max.
Filter area " M " Filter area " H " (H14)	m² m²		1,75 + 1,7			3,2 + 4,3	
Dirt container	ltr.		3	5		100	
Protection class		IP 55					
Noise level	dB(A)		76		77	78	
Suction connection	Ømm	80					
Dimensions LxWxH	cm		94 x 60	0 x 120		110 x 6	8 x 152
Weight	kg	14	43	151	153	198	218
Standard version Dust class M	INo.	151-3050	251-4135	251-4136	251-4140	251-4170	251-4190
Upgrade Dust c. H	INo.	054-20018				054-	2280
Upgrade 📽	INo.	054-6435			054-	6455	
Upgrade ъ + 😥	INo.	054-6433			054-	6453	
Dust c. H/ <mark>Asbest</mark> completely incl. C	INo.	151-3051	251-4091	251-4104	251-4111	251-4121	251-4131

*) Direct start-up (optionally available with star-delta smooth start 054-6935)

Until 5,5 kW scope of delivery includes 3,5 m Suction hose Ø 50 mm and scoring nozzle







ROBUSTO – LP – 400 Volt



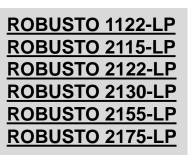


- ★ Crane eyes for easy transport
- ★ Large castors for uneven terrain
- Longopac-System or dust-free disposal
- Filter chamber lift for space-saving transport
- ★ Extra strong chassis
- TRGS 519 certificated
 Version for Asbestos-works available



<u>W:</u> <u>As of 4,0 kW:</u>









Robust industrial vacuum cleaner for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Well-designed, soundproofed and maintenance-free turbine (side channel blower) as vacuum generator. **Suitable for 3-shift operation.**

Cyclone separator for better pre-separation of fine dusts and coarse material.

Longopac-disposal system

"Endless" plastic bag for easy and lowcontamination disposal of the suction material.

Effective, easy-to-use **filter cleaning** for long working intervals without interruption. **Vacuum gauge** for filter monitoring.

1st Filter stage:

Dust class M Resistant polyester needle felt filter with **PUR membrane**, high filtering power for long service life.

Patented tool-free and **low-contamination filter** change.

Quick coupling with lock and turning device for safe connection of the suction hose.

Length connection cable: 8 m

ASBESTOS version including 5,0 m exhaust air hose Ø 70 mm

UPGRADE: 2nd Filter stage cartridge filter H (H14).

UPGRADE: GS and/or EX (Type22) Rotation direction phase monitor and vacuum limiting valve for trouble-free use of the unit.

Model		ROBUSTO 1122-LP	ROBUSTO 2115-LP	ROBUSTO 2122-LP	ROBUSTO 2130-LP	ROBUSTO 2155-LP	ROBUSTO 2175-LP
Voltage	Volt	230		400		400 *)	400
Engine power	Watt	2.200	1.500	2.200	3.000	5.500	7.500
Max. air volume	m³/h	310	220	33	30	480	700
Negative pressure	mbar	220 / 260 max.	200 / 240 max.	240 / 300 max.	260 / 340 max.	260 / 340 max.	260 / 320 max.
Filter area " M " Filter area " H " (H14)	m² m²		1,75 3,2 + 1,7 + 4,3				
Dispoal	ltr.		Longopac-System				
Protection class			IP 55				
Noise level	dB(A)	76 77 78				8	
Suction connection	Ømm		80				
Dimensions LxWxH	cm	94 x 60 x	120 - 163 cm	(Höhe Betrieb	szustand)	110 x 68 x	125 - 173
Weight	kg	140	140	148	150	195	215
Standard version. Dust class M	INo.	151-3060	251-4137	251-4134	251-4150	251-4180	251-4200
Upgrade Dust c. H	INo.	054-20018 054-2280				2280	
Upgrade 📽	INo.	054-6435 054				6455	
Upgrade 🐾 + 🔄	INo.	054-6433 054-6453				6453	
Dust c. H/Asbest completely incl. CS	INo.	151-3061	251-4093	251-4103	251-4113	251-4123	251-4133

*) Direct start-up (optionally available with star-delta smooth start 054-6935)

Until 5,5 kW scope of delivery includes 3,5 m suction hose Ø 50 mm and scoring nozzle







EPS SuperSilent - 58 dB(A) High-performance industrial vacuum cleaner





- Parts in contact with the product made of V2A stainless steel (1.4301)
- Side channel blowers for continuous operation and EX protection
- ★ Fully equipped for safety
- Very silent, only 58 dB(A) (at 2,2 kW)
- ★ Dirt container 35 litres

EPS 1115/2115
EPS 2122
EPS 2130
EPS 2140

Versions:







Super-silent industrial vacuum cleaner for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards -

excellent soundproofed turbine (side channel blower) - very quiet: e.g. 58 dB(A) at 2.2 kW output.

Suitable **for 3-shift operation**. Can also be used on pipe systems or with long hoses.

Robust and smooth-running chassis for **high mobility**. Compact, modular design with high-quality stainless steel dirt container **(V2A)**.

Lowering of the dirt container for easy disposal of the suction material **1st Filter stage** pocket filter with PUR-membrane, **dust class M.**

2nd filter stage Absolutcartridge filter, dust class H (H14).

Effective, easy-to-use **filter cleaning** for high filter power and long working intervals without interruption.

Vacuum gauge for filter monitoring.

Patented, tool less filter change – easy and safe for staff and maintenance.

Quick coupling with lock and turning device for safe connection of the suction hose.

Length connection cable: 8 m

Model		EPS 1115	EPS 2115	EPS 2122	EPS 2130	EPS 2140
Voltage	Volt	230		400		
Engine power	Watt	1.	1.500		3.000	4.000
Max. air volume	m³/h	2	20	33	30	410
Negative pressure	mbar	_	200/ 240 max.		260 / 340 max.	240 / 300max.
Filter area " M " Filter area " H " (H14)	m² m²		1,75 or 5,0 + 1,7			
Noise level	dB(A)	5	55	58	62	63
Protection class		IP 55				
Dirt container	Liter		35			
Suction connection	Ømm	80				
Dimensions LxWxH	cm	108 x 55 x 163				
Weight	kg	140		148	150	160
Dust class M	INo.	151-3074 251-4004		251-4014	251-4024	251-4034
Dust c.M/Typ22	INo.	151-3075	251-4005	251-4015	251-4025	251-4035
Dust class H	INo.	151-3076	251-4006	251-4016	251-4026	251-4036
Dust c.H/Typ22	INo.	151-3077	251-4007	251-4017	251-4027	251-4037

Scope of delivery includes: 3,5 m suction hose Ø 50 mm and scoring nozzle







EPS SuperSilent - 58 dB(A) – with Longopac-System





- Parts in contact with the product made of V2A stainless steel (1.4301)
- Side channel blowers for continuous operation and EX protection
- ★ Fully equipped for safety
- Very silent, only 58 dB(A) (at 2,2 kW)
- ★ Longopac disposal system

EPS 1115/2115-LP EPS 2122-LP EPS 2130-LP EPS 2140-LP

Versions:







Super-silent industrial vacuum cleaner for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards excellent soundproofed turbine (side channel blower) - very quiet: e.g. 58 dB(A) at 2.2 kW output.

Suitable **for 3-shift operation.** Can also be used on pipe systems or with long hoses.

Robust and smooth-running chassis for **high mobility.** Compact, modular design with high-quality stainless steel dirt container **(V2A).**

Easy disposal of the suction material with low contamination by Longopac system ("Endless bag" which is to be pulled down as needed.)

1st Filter stage pocket filter with PUR-membrane, **dust class M.**

2nd Filter stage: Absolutcartridge filter, **dust class H**

(H14).

Effective, easy to use **filter cleaning** for long operating intervals without interruption.

Vacuum gauge for filter monitoring.

Patented, tool less filter change – easy and safe for staff and maintenance.

Fast coupling with locking mechanism and rotating device for a secure connection of the suction hose.

Length connection cable: 8 m

Model		EPS 1115 -LP	EPS 2115 -LP	EPS 2122 -LP	EPS 2130 -LP	EPS 2140 -LP	
Voltage	Volt	230		4(400		
Engine power	Watt	1.5	500	2.200	3.000	4.000	
Max. air volume	m³/h	22	20	330		410	
Negative pressure	mbar	200/ 240 max.		240 / 300 max.	260 / 340 max.	240 / 300max.	
Filter area " M " Filter area " H " (H14)	m² m²	1,75 or 5,0 + 1,7					
Noise level	dB(A)	55		58	62	63	
Protection class		IP 55					
Suction conection	Ømm	80					
Disposal		Longopac-System					
Dimensions LxWxH	cm	108 x 55 x 163					
Weight	kg	140		148	150	160	
Dust class M	INo.	151-3070	251-4000	251-4010	251-4020	251-4030	
Dust c.M/Typ22 😣	INo.	151-3071	251-4001	251-4011	251-4021	251-4031	
Dust class H	INo.	151-3072	251-4002	251-4012	251-4022	251-4032	
Dust c.H/Typ22 😣	INo.	151-3073	251-4003	251-4013	251-4023	251-4033	

Scope of delivery includes: 3,5 m suction hose Ø 50 mm and scoring nozzle

Image: Optional with atmospheric pulse cleaning (PPU)

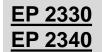




EP Compression – 400 Volt



- Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ Fully equipped for safety
- Strong suction power, ideal for compressible fabrics, e.g.: Textiles, fleeces, packaging material
- ★ Sight glass for level monitoring
- ★ Reusable cloth filter bag







Alternative: EBG compression with frequency inverter





Powerful industrial vacuum cleaners, optimized for the suction of compressible materials.

High quality standards – well-designed, silenced and maintenance-free turbine (side channel blower) as vacuum generator. Suitable for threeshift-operation.

Textile industry: Suction of yarns and fibres at textile machines Packaging industry: Packaging remains and empty packages Paper industry: Edge strips and cutting dust

These vacuum cleaners achieve a greater storage capacity toward conventional vacuum cleaners through compression. By the airflow of the aspiration, the material is sucked into the filter bag. Inside, the material is **compressed by the high negative pressure.** Afterwards, the compressed material can be easily disposed or recycled.

Optional: Ultrasonic sensor for level monitoring.

Equipped with an intake bend with Camlock coupling for a secure connection of the suction hose.

Length of the connection cable: 8 m

Model		EP 2330	EP 2340	
Voltage	Volt	400		
Engine power	Watt	3.000	4.000	
Max. air volume	m³/h	3:	30	
Max. negative pressure	mbar	340	360	
Filter area	m²	1,3		
Dirt container	ltr.	145		
Volume filter bag	ltr.	100		
Noise level	dB(A)	73	76	
Suction connection	Ømm	Camlock – 50		
Dimensions LxWxH	cm	120 x 68 x 136		
Weight	kg	85	87	
Dust clas M	Item-No.	251-2040	251-2050	

Scope of delivery includes: 3,5 m suction hose Ø 50 mm and scoring nozzle



Option: Level monitoring



Reusable fleece bag



Option: FI

EP Safety vacuum cleaner with wet separation





- Full safety equipment E.g. for Additive Manufacturing - Many years of experience with and for renowned manufacturers in the 3D printing industry
- ★ Complies with VDI 3405
- Inert process: Liquid bath for passivation of explosive dusts (e.g.: aluminium, titanium).
- ★ Degassing valve
- ★ H14 cartridge filter (2m²) and Special VA filter (1m²)
- ★ ESD suction hose

EP 2122 ECO-WB EP 312-100-WB Versions:

Zone 1 + 2 Zone 21 + 22







Powerful industrial vacuum cleaner with liquid bath separator integrated in the dirt container for the extraction of explosive, deposited metal dusts such as aluminium, copper, titanium.

Through the inert process, the explosive suction material is passivated by the liquid bath.

Critical fine dusts are bound in liquid separation medium (e.g. water) - according to VDI 3405.

Large wet separator tank with safety device for passivation of sucked-in media: Minimum-Level = 25 Litres Maximum-Level = 35 Litres

Simple and fast optical level control (minimum and maximum filling) to ensure sufficient liquid level.

Degassing valve prevents build-up of gases and vapours.

Additional special VA filter plus H14 filter cartridge for reliable separation in dust class H according to EN 60335-2-69 and EN 62487.

Scope of delivery includes:

3,5 m ESD-suction hose Ø 40 mm and scoring nozzle

High quality standards - EP 2122 ECO-WB with electric drive. Well-designed, soundinsulated turbine (side channel compressor) on the exhaust air side.

Or: EP 312-100 with compressed air ejectors -Powerful compressed air variant. Attention: external compressed air required (operating pressure 6 - 10 bar).

Convenient lowering of the dirt container for **easy disposal** of the suction material.

Suction bend with Camlock coupling for safe connection of the suction hose.

Length connection cable: 8 m

Image shows compressed air head incl. ejectors (EP 312-110 WB)



Model		EP 2122 ECO-WB	EP 312-100-WB			
Drive		Voltage: 400 Volt Engine power: 2.200 Watt	2 compressed air ejectors Consumption: 56 m³/h (at 4 bar flow pressure) Operating pressure: 6-10 bar			
Max. air volume	m³/h	330	300			
Negative pressure	mbar	240/ 300 max.	200/ 280 max.			
Filter area VA-Filter Filter area " H " (H14)	m² m²	1,0 + 2,0				
Dirt container in total: Minimum-Level Maximum-Level	Litres Litres Litres	100 25 35				
Protection class		IP 55	-			
Noise level	dB(A)	76				
Suction connection	Ømm	40 mm Camlock connection				
Dimensions LxWxH	cm	83 x 68 x 165				
Weight	kg	100				
Dust class	I-No.	H/Typ22: 251-3080	H/Zone 1, 2, 21, 22: 053-0083			







EP compressed air dry vacuum





- Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ Powerful compressed-air ejectors with silencers
- ★ ATEX marking:
 ♦ EX II 2 GD c IIB TX suitable for zone 1 and 2 as well as

zone 21 and 22 tested by IBExU

- ★ Fully equipped for safety
- Convenient dirt container lowering for easy disposal

EP 312-60

Versions:

Zone 1 + 2 Zone 21 + 22







Powerful compressed air vacuum cleaner for sucking up all dry dust particles – from coarse dirt to fine dust (µm)

High quality standards– well designed, powerful compressedair ejectors with silencer for the secure usage even in explosive areas (Zones 1/2 und 21/22).

No electric components. Suitable for **three-shift-operation**.

Comfortable lowering of the dirt container for **easy disposal** of the absorbed matter.

Cyclone separator for better preseparating of fine dust particle and coarse matter.

1st Filter stage: Pocket filter with PUR-membrane, **Dust class M. 2nd Filter stage**: Absolut-cartridge filter, **Dust class H (H14).** Effective, easy-to-use **filter cleaning** for high filter power and long working intervals without interruption.

Vacuum gauge for filter monitoring. Patented, tool less filter change – easy and safe for staff and maintenance.

Fast coupling with locking mechanism and rotating device for a secure connection of the suction hose.

When used in a zone: Includes ESD rollers and grounding terminal for potential bonding Length: 2 m

Attention: external compressed air required (operating pressure 6 -10 bar).

Model		EP 312-60 Dry vacuum
Compressed air ejectors	Number	2
Consumption	m³/h	56 (at 4 bar flow pressure)
Operating pressure	bar	6 – 10
Max. air volume	m³/h	300
Max. negative pressure	mbar	200 - 280
Filter area " M " Filter area " H " (H14)	m² m²	2,2 or 3,2 + 2,0
Dirt container	ltr.	60
Suction connection	Ømm	80
Noise level	dB(A)	78
Dimensions LxWxH	cm	83 x 68 x 140
Weight	kg	100
Dust class M	Item-No.	151-1082
Dust class H	Item-No.	151-1083
Dust class M Zone 1, 2, 21, 22	Item-No.	151-1084
Dust class H Zone 21, 22	Item-No.	151-1085

Scope of delivery includes: 3,5 m suction hose Ø 50 mm and scoring nozzle







EP Compressed air wet vacuum cleaner



EP 302-120

Versions:

Zone 1 + 2 Zone 21 + 22









- ★ Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ Powerful compressed-air ejectors with silencers
- ★ ATEX marking: EX II 2 GD c IIB TX suitable for zone 1 and 2 as well as zone 21 and 22 tested by IBExU
- ★ Fully equipped for safety

Powerful compressed air wet vacuum cleaner for the suction of liquids.

High quality standards– well designed, powerful compressed-air ejectors with silencer for the secure usage even in explosive areas (Zones 1/2 und 21/22).

No electric components. Suitable for **three-shiftoperation**.

Floating device for monitoring of the liquid level (Interruption of the suction air current).

Tipper chassis for easy disposal of the absorbed matter. Fast coupling with locking mechanism and rotating device for a secure connection of the suction hose.

Including 1 m dump hose for the disposal of liquids.

While using in an EX-Zone: Includes ESD-castors and grounding terminal for potential bonding Length: 2 m

Model		EP 302-120 wet-vacuum
Compressed air ejectors	Number	2
Consumption	m³/h	56 (at 4 bar flow pressure)
Operating pressure	bar	6 - 10
Max. air volume	m³/h	300
Max. negative pressure	mbar	200 - 280
Dirt container	ltr.	120
Suction connection	Ømm	80
Noise level	dB(A)	78
Dimensions LxWxH	cm	95 x 67 x 116
Weight	kg	74
Wet-Vacuum standard	Item-No.	151-1041
Wet-Vacuum Zone 1, 2, 21, 22	Item-No.	151-1043

Scope of delivery includes: 3,5 m suction hose Ø 50 mm and scoring nozzle







EP Wet- dry- or pump vacuum cleaner – 230 Volt

Ενοτες



 Parts in contact with the product made of V2A stainless steel (1.4301)

- ★ High suction power
- ★ Tilting device for easy emptying
- EP 1024 Pump: Build-in 900W-pump
- ★ EP 1036:
 electric level monitoring
- Three cartridge filters with automatic cleaning (EP 1036)
- ★ Drain hose

EP 1036 EP 1024 Pump

Versions:





Image shows 1024 pump

EP 1036 Powerful wet and dry vacuum cleaner

Wet vacuum: Innovative electronic fluid level control with engine shutdown when maximum level is reached.

Dry vacuum: Cyclone separator for better preseparation of fine dusts and coarse material.

Three cartridge filters with automatic cleaning.

Tipper chassis for easy disposal of the absorbed matter.

Fast coupling with locking mechanism and rotating device for a secure connection of the suction hose.

EP 1024 Powerful pump vacuum cleaner

With fix installed stainless steel immersion pump (900W) for continued absorbing of liquids and simultaneously pumping further in one operation.

Including PRCDS-safety switch

Pump output: 280 l/min – not suitable for dry matter.

Optional: Equipped with Stortz-C-coupling and wastewater hose 15m.

Sturdy, smooth-running chassis for **high mobility.** Compact, modular structure with highquality stainless steel dirt container **(V2A).**

(Both) Length connection cable: 8 m

Model		EP 1036	EP 1024 Pump
Voltage	Volt	230	
Engine power	Watt	3.600	2.400
Pump capacity	Watt		900
Max. air volume	m³/h	490	330
Max. negative pressure	mbar	210	
Filter area	m²	1,5	
Dirt container	ltr.	120	
Protection class		IP 33	
Noise level	dB(A)	78	76
Suction connection	Ømm	80	
Dimensions LxWxH	cm	95 x 67 x 132	
Weight	kg	68	70
Dust class M	Item-No.	151-1042	151-1030

Scope of delivery includes for each: 3,5 m suction hose Ø 50 mm and scoring nozzle





EP Chip- liquid vacuum cleaner – 230 Volt





- Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ High suction power
- Motor head with single switchable motors
- ★ EP 1236-100: lowerable 100 I dirt container
- ★ EP 1236-140: tiltable 140 I dirt container
- ★ 360° Suction connection
- ★ Chip separation floor/chip basket
- ★ Visual control via drain hose

EP 1236-140 EP 1236-100 and sensor

Versions:





Powerful industrial vacuum cleaners for chip extraction

For the **extraction and separate disposal** of solids/chips and liquids/emulsions.

Dirt container with integrated chip separation floor or chip basket. The chips remain on the chip separation floor (or chip basket), the liquids produced can be disposed of separately via the drain hose.

Electronic fill level control or optical fill level control via the drain hose.

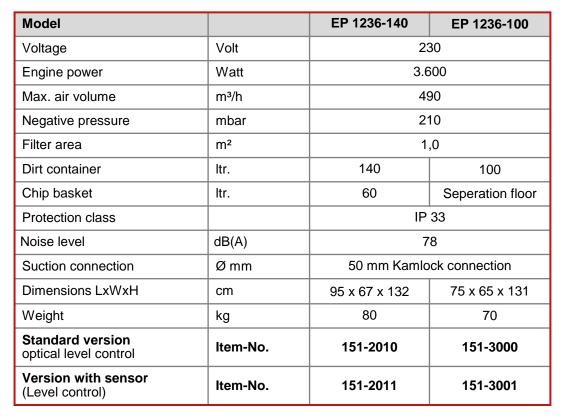
360° swivelling intake bend with Kamlock coupling.

The following applies to all models: Robust and smoothrunning chassis for high mobility. Compact, modular design with high-quality stainless steel dirt container (V2A). Liquid-repellent cartridge filter prevents oil mist and dust intake

Length connection cable: 8 m



Image shows 1236-140



Scope of delivery includes: 3,5 m suction hose Ø 50 mm and scoring nozzle









<u>Chip-wet vacuum cleaners– 230/400 Volt – Pressure discharge</u>





- ★ Parts in contact with the product made of V2A stainless steel (1.4301)
- ★ High suction power
- ★ Fully equipped for safety
- ★ Separate disposal of chips and liquids (chip basket)
- ★ Pressure discharge
- ★ Comfortable emptying via separate drain hose.
- ★ Automatic filling level control

<u>EP</u>	1236
EP	2230
EP	2240
EP	2255

Versions:





Powerful chip extractor with PRESSURE Emptying

For the **suction and separate disposal** of solid material / swarf and liquids / emulsions.

Comfortable evacuation via dump hose with ball valve (no pump).

By **reversing the thrust**, the liquid is pressed outwards and the chips are freed from liquid.

Coolants can thus be recycled. Easily accessible chip basket.

Including oil-resistant drain hose, length 2 m, with ball valve for pressure drainage.

Innovative **electronic fill-level sensor (patented)** shuts down the engine when the liquid reaches maximum level.

Sturdy, smooth running chassis for high mobility. Compact modular structure with highquality stainless steel dirt container **(V2A).** Liquid repellent cartridge filter avoids the sucking of oil mist or dust.

Length connection cable: 8 m

EP1236: Pressure release by thrust reversal. The liquid is pressed outwards via thrust reversal.

EP2230-2255: Discharge by powerful pump.

Direct start-up (optionally available with star-delta soft start 054-6935).







Model		EP 1236	EP 2230	EP 2240	EP 2255
Voltage	Volt	230		400	-
Engine power	Watt	3.600	3.000	4.000	5.500
Max. air volume	m³/h	490	33	30	510
Negative pressure	mbar	210	300	320	320
Filter area	m²		1,0		•
Dirt container	ltr.		145		
Chip basket	ltr.		60		
Level control	Туре	electric	Pressure switch		า
Discharge	Art	Pressure discharge thrust reversal	Pump 350 W / 230 V / 50 Hz 56 l/min – 2,9 bar		/ 50 Hz ar
Protection class		IP 33	IP 55		
Noise level	dB(A)	78	70	7	6
Suction connection	Ømm	50 mm Kamlock connection			
Dimensions LxWxH	cm	120x68x136 125x68x		125x68x136	
Weight	kg	100	168	170	191
	INo.	151-2000	251-2020	251-2030	251-2080

Scope of delivery includes: 3,5 m suction hose Ø 50 mm and scoring nozzle

Accessories and options EVOTEC vacuum cleaners



Pocket filters for all EVOTEC models Pocket filters, absolute cartridge filters (When subsequently changing from 2.2 m² to 3.2 m², the filter basket must also be replaced) Only for ECODust models: Dust class M Polyester needle felt with PUR membrane, filter surface 1.0 m², Ø 400 mm Non-stick property - for sticky or adhesive dusts. Also for the extraction of fine dusts with an abrasive nature (e.g. glass fibre) 054-20156 054-20223 Dust class M robust polyester needle felt with PTFE membrane **Non-stick property** - for sticky or adhesive dusts low-dust filter disposal. Heat resistant short term (30 min.) up to 200 °Continuous up to 150 °C



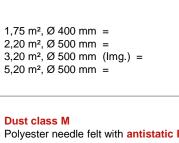


Dust class H (H14)

Absolute cartridge filter for all EVOTEC models Support grille on both sides,

Replacement filter for repurchasing $1,7 \text{ m}^2, \emptyset 400 \text{ mm} =$ 054-20018 $2,0 \text{ m}^2, \emptyset 500 \text{ mm} =$ 054-20027 $4,3 \text{ m}^2, \emptyset 500 \text{ mm} =$ 054-20033

On our YouTube channel you can find instruction videos for



054-20115 054-20116 054-20117 054-20118

Dust class M

Standard =

Antistatic =

Polyester needle felt with antistatic PUR membrane

Antistatic - for the extraction of dusts that can become statically charged (installed as standard in EVOTEC units)

1,75 m², Ø 400 mm =	054-20127
2,20 m ² , Ø 500 mm (Abb.) =	054-20128
3,20 m ² , Ø 500 mm =	054-20129
5,20 m², Ø 500 mm =	054-20130



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Cartridge filter system with compressed aircleaning



Cartridge filter system with automatic compressed air cleaning

Filter area 3 x 4.2 m² Dust class M, electrically conductive. The combination with Dust class H is possible.

Ideal for automatic and continuous cleaning of the filter cartridge during the suction of fine or sticky dust.

The cleaning cycles of the automatic control system can be defined according to requirements. The system cleans the filter elements in the cartridge with compressed air blasts **without having to switch off the vacuum cleaner.**

Attention: external compressed air required (operating pressure 6 - 8 bar)

Scope of delivery includes: compressed air reservoir, volume expansion, control unit, cartridge filter, cleaning unit (multi jet nozzles)

When ordering in combination with Vacon-FI 10% discount

For Models

SPECIAL

OFFER!

EP 2122, EP 2130, EP 2140 ECO, EP 2150 ECO **053-3033** (incl. switch cabinet)

EP 2140 und EP 2155 053-3032

EP 2175 und EP 21130 053-3023



Replacement filter for later purchase Filter cartridge - Dust class M

 $\begin{array}{l} \mbox{Polyester fleece Aluminium-coated, cylindrical,} \\ \mbox{electrically conductive (3 pieces are required)} \\ \mbox{L 500 mm} / 4,2 \ \mbox{m}^2 \ \ \mbox{054-20182} \end{array}$

Filter cleaning options



Atmospheric pulse Cleaning (PPU)

Sudden atmospheric pressure cleans the pockets/folds of the filter at defined intervals, including automatic control For pocket or cartridge filters 1,75 m² to 10 m² **053-3025**

This requires a volume expansion: For container Ø 400 mm, height 150 mm **053-3028** For container Ø 500 mm, height 150 mm **053-3029**

→ When ordering in combination with Vacon-FI 10% discount

SPECIAL OFFER!

Electromechanical filter cleaning

The filter is cleaned automatically when the vacuum is switched off. The pockets or folds of the filter are vibrated by a shaker motor and the dust is shaken off, controlled by time relays.

Universal 053-3027

→ When ordering in combination with Vacon-FI 10% discount

SPECIAL OFFER!

Ενοτες

Control options		Control options		
	Frequency inverter (FI) for regulation and increase of e performance of the turbine. Functions FI Esco: - Speed control - Remote ON/OFF 1,5 kW – 3,0 kW 4,0 kW – 5,5 kW 7,5 kW – 15 kW		HAND AUTO	Remote ON/OFF via cable (FSK)24 Volt with power supply unit (potential-free contact), output voltage 24 Volt AC with transfer point, motor protection relay, switch = 0/Automatic/Manual.If not in combination with FU, FSK needs its own switch box.Without Switch box054-6931With Switch box054-6930Bracket console Switch box054-40208
	Functions Fl Vacon: - Speed control - Remote ON/OFF - Atmospheric pressure clear - PID control - Level control - Operating hours counter - Vibrator motor control - Automatic filter cleaning - Cartridge filter cleaning	ning		Upgrade soft start with star-delta contactor combination up to 5.5 kW 054-6935
	1,5 kW - 3.0 kW 4,0 kW - 5,5 kW 7,5 kW – 15 kW	054-6940 054-6941 054-6942		Remote ON / OFF via Radio (FSF) Including handheld transmitter and receiver, works to 350 m range If not in combination with FU, FSK needs its own switch box.
	The FI takes over control fur corresponding hardware mu separately as an option.			With out Switch box 054-6933 with Switch box 054-6932 Bracket console Switch box 054-40208 Additional handheld transmitter 054-60322

Control options



Disposal options		Accessories and sp	ark traps
	Longopac - Bags "Endless" bag for easy and dust-free disposal of the suction material. 20 metre foil tube with cable ties for sealing. PU = 4 units á 20 meters		Horizontal clamps prevents the Longopac bag from floating, in case the flap of the hopper does not close completely due to impurities
·	Strong ESD quality Thickness: 68 mic.235-1050Strong quality (not ESD) Thickness: 68 mic.235-1060		Fill level monitoring of dirt tankSensor monitors the fill level of the dirt tank.Evaluation via PLC or FI (Attention: not included in delivery).Processing of the signals according to customer's needs054-8040
	Plastic waste disposal bags, antistatic ESD Image: Comparison of the system PU = 10 pieces Image: Comparison of the system for the dust-free disposal of dust of the dust classes M and H. Image: Comparison of the system Extremely stable and "nail-test"-tested. Perfect fit due to round base design - by-pass not necessary!		Spark trapprevents sparks from being sucked into the vacuumcleaner. The sparks bounce against the coppersheets due to the air deflection and extinguish. Thespark trap can be cleaned via the removableviewing plate.Connections Ø 80 mm053-4000Connections Ø 150 mm053-4001
	Suitable for: 25/35-I-Container = 235-1011 60-I-Container = 235-1021 100-I-Container = 235-1031 Plastic disposal bag black, electrically conductive VE = 10 pieces Suitable for 50 I container = 235-1040		Spark arrestor with knitted metal inlay prevents sparks from being sucked into the system. Various diameters for integration in pipe system or suction hoseØ 80 mm072-0628 072-0629 Ø 150 mmØ 150 mm072-0630









Pre-seperator



Container with hinged floor 1000 liters With Ø 80 connections For pre-separation of solids (e.g. peat, earth, sand, etc.) Tension springs dampen the bottom flap during the emptying process Automatic closing of the bottom flap during settling Unlocking by cable from the forklift seat Chain protection against slipping off the tines 053-2020



Drum pre-separator 210 Litres

210 litres standard drum powder coated, diameter 595 mm, height 860 mm, universal use as preseparator with suction connections

Ø 40 mm = Ø 50 mm = 053-1043 053-1044

Float system for pre-separators Universal fit, also suitable for the kit 053-1051



Or only as kit for drum pre-separator for self-installation, with suction connections Ø 40 mm = 053-1041 Ø 50 mm = 053-1042

Pre-seperator



Big bag silo pre-separator

For the pre-separation of solids (e.g. peat, soil, sand, etc.).

Pre-separator container with hopper and heavyduty flap. Connection bends $2 \times Ø 100 \text{ mm}$

053-2050

Optionally available in other versions: Various discharge options

- Heavy
- duty flap
- Rotary valve
- Butterfly valve.

Various connections and Ø sizes available on request.



Tipping container pre-separator 500 litres With Ø 80 connections

For pre-separation of solids and liquids. Tipping at any height by cable pull from the forklift seat.

Stable base frame with drive-in pockets, favourable load centre of gravity.

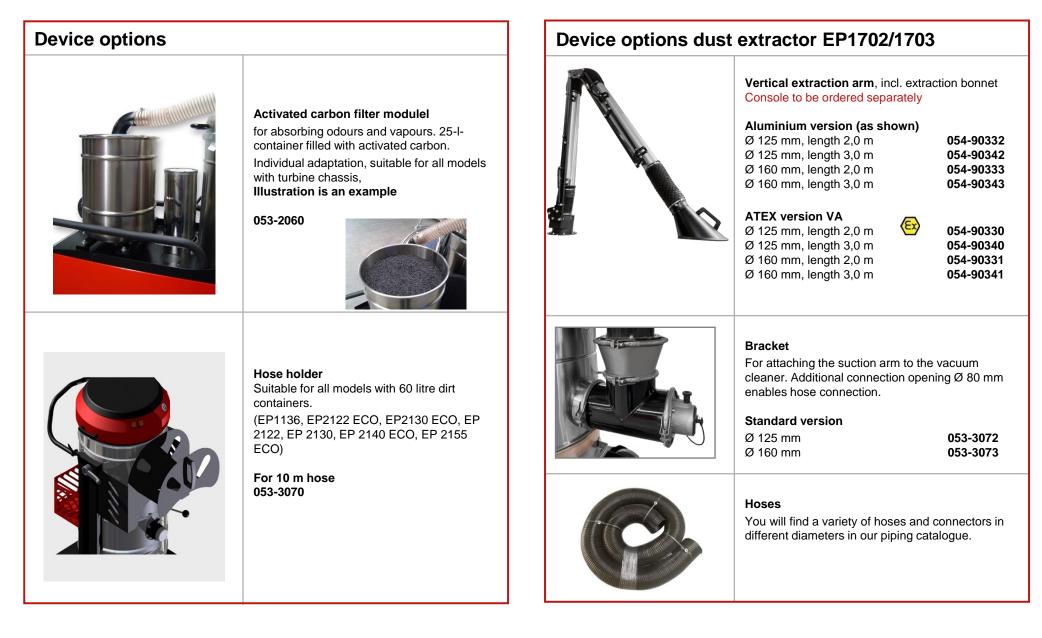
Secured against unintentional slipping and tipping out

053-2010



Suction arms, RG2		Suction arms, RG2	
	Extraction arms enable spot extraction directly at the point of origin. Easy to handle and position due to self- supporting construction with three stable joints. Standard available in types Aluminium with polypropylene joints (white)		Suction arm standard Including holder for panel feed-through Ø 50 mm Range 1.300 mm072-0400 072-0401 Ø 75 mm Range 1.300 mm072-0402 072-0402 Range 1.500 mm072-0402 072-0403
	ESD available in types for ESD areas (electrostatic discharge, certified according to IEC 61340-5-1). Ideal for use in laboratories, electronics manufacturing, pharmaceutical industry, etc. + Energy saving + Low noise + Low pressure loss		Universal consoleBracket/console for the extraction arm on EVOTECindustrial vacuum cleaners.Ø 50 mm053-3051Ø 75 mm053-3061
e e	Picture on vacuum cleaner : ESD/ATEX version Ø 75 mm - Range 1,300 mm incl. option: hood tube and flat hood incl. option: console Further available types and sizes on request !!		Flat hood 300 x 200 mmEspecially suitable for gases and vapours. High extraction efficiency when positioned vertically to the table surface, including hood tube Standard Ø 50 mmStandard Ø 50 mm072-0414ESD Ø 50 mm072-0414-ESDStandard Ø 75 mm072-0415ESD Ø 75 mm072-0415-ESD
052 Ø 98,5	Suction arm ESDIncluding holder for panel feed-through Ø 50 mmRange 1.300 mm072-0400-ESD Range 1.500 mmØ 75 mmRange 1.300 mm072-0402-ESD Range 1.500 mmØ 75 mmRange 1.300 mm072-0403-ESD		Suction tip, length 300 mmFor smaller, concentrated sources of pollutants. Overhang of the suction tip for increased suction efficiencyStandard Ø 50 mm072-0410ESD Ø 50 mm072-0410-ESDStandard Ø 75 mm072-0411ESD Ø 75 mm072-0411-ESD







Accessories for wet	Accessories for wet- and chips vacuums			Cartridge filter for chip emulsion vacuum cleaner
	Pocket filter for EP 1036for wet and dry vacuum cleaner EP 1036, (for version to 2017)1.0 m², 9 pockets, Ø 500 mm, replacement filter for repurchaseFilter =054-10144Ring =054-10136			For models EP 1236, EP 1236-100 and EP 1236- 140suitable for oil mist and dirty water, rinsable Spare filter for additional purchase 1.0 m ² , Ø 500 mm = 054-10059
	Filter cartridges for EP 1036for EP 1036 version from 2017Filter cartridge0,5m², dust class M, you need 3 piecesper piece054-20124		Optionen für Pumps	Waste water hose 15 m with Stortz/C coupling for pump vacuum cleaner Applicable to 10 bar
	Swarf basket 60 litresfor chip-emulsion vacuum cleaner floor height adjustable from 190 - 375 mmInstead of separator plate (optional) with machine order053-3090To buy later as spare part054-30075		NETER-SOL	inner diameter 52 mm 732-1016 Stortz/C coupling 1 ½" IG Connection piece for container from pump suction to be able to connect waste water hose. Has to bo ordered with machine. 732-1022
	PUR-Suction Hosefor chip-emulsion vacuum cleaners with sleeve for Camlock coupling $3,5 m, \emptyset 50 mm = 052-0278$ $5,0 m, \emptyset 50 mm = 052-0279$ Matching Camlock hose sleeve for Hose Ø 50 mm 052-0261			PRCDS personal protection switch for 230 V devices Recommended by the professional association 143-1010

Accessories liquid bath vacuum cleaner EP 2122 ECO-WB		Accessories liquid bat	h vacuum cleaner EP 2122 ECO-WB
	Spare or exchange container 100ltr. Liquid bath pre-separator incl. lid with demister insert, drain hose (optical level control), Kamlock suction connection Ø 40 mm 054-3222		Filter cartridge M Polyester fleece electrically conductive, 0.5 m ² , L 250 mm (3 pieces required) 1 Piece 054-20124
	Kamlock coupling for suction hose with Ø40mm hose nozzle 052-0198		Stainless Steel demister for Water bath separator height 50mm, density 175 kg/m³ Demister 054-90190 Holder for demister 054-30102 (3 pieces are needed) 054-30102
	ESD Superflex suction Hose Completely electrically conductive 10² ΩØ 40 mm =052-0200Hose socket (suction Side) for Superflex hose antistatic Ø 40 mm =052-0139		Dust class H (H14) absolute cartridge filter Support grids on both sides Replacement filter for repurchase: 2,0 m ² , Ø 500 mm = 054-20027
	ESD-PUR suction Hose Completely electrically conductive 10² ΩØ 40 mm =052-0196Hose socket (suction Side) for PUR Hose antistaticØ 40 mm =052-0141		Drain Hose For liquid bath pre-separators Ø25mm, lienar metre = 054-30033



Options / Accessories ROBUSTO line		Options/ Accessories compression vacuum cleaner
	Upgrade to dust class H Absolute cartridge filter Dust class H (H14), support grids on both sides $1,7 \text{ m}^2$, Ø 400 mm = 054-20018 $2,0 \text{ m}^2$, Ø 500 mm = 054-20027 $4,3 \text{ m}^2$, Ø 500 mm = 054-20033	Cloth filter bag Polyester needle felt fleece, Dust class M, for container Ø 500, length 750 mm, reusable 054-10143
Until 3,0 kW: As of 4,0 kW:	Upgrade "Tested Safety "GS equipment - including certificateEquipment according to DIN 60335-2-69 for theuse of the vacuum cleaner in areas with high safetyrequirements.Incl. Phase inverter plug, rotation direction monitorfor 2,2 - 3,0 kW =054-6435for 5,5 - 7,5 kW =054-6455	Light fleece disposal bag Thin fleece as insert for cloth filter bags, for easy disposal of the suction material, for container Ø 500, length 1050 mm flat width 820 mm
Zone 22	Upgrade EX-protected for zone 22including certificate (GS or DGUV)Explosion-proof equipment of the vacuum cleanerfor safe extraction of explosive dusts according toATEX in zone 22.Including vacuum limiting valve, phase reversingplug, rotation direction monitorfor 2,2 - 3,0 kW =054-6433for 5,5 - 7,5 kW =054-6453	Jute bag as coarse filter collection bag - ideal in combination with lightweight fleece disposal bag – for container Ø 500, length 980 mm flat width 800 mm
	Exhaust air Hose Complete with Storz coupling for connection to exhaust air spigot, diameter Ø 70 mm 1,5 kW to 5,5 kW = 053-3092 7,5 kW = 053-3093	

Accessories ROBUSTO and compression

Practical accessory sets

Accessory Sets

Ενοτες



(All Ø specifications refer to the hose inner diameter)

PP-Hoses and (components

Hose material Polypropylene (PP), antistatic, with matching connection sleeves. Best suitable material for industrial use.



PP-Suction antistatic	on Hose , complete wi	th fittings
3,5 m lang	g Ø 40 mm =	052-0151
3,5 m lang	g Ø 50 mm =	052-0248
5 m lang	Ø 40 mm =	052-0152
5 m lang	Ø 50 mm =	052-0249

Linear Meter, antistatic

(for extension or self-assembly)

Hose sleeve (suction side) for PP-Hose antistatic

Ø 40 mm =

Ø 50 mm =

Ø 40 mm = 052-0130 Ø 50 mm = 052-0230



052-0140 052-0240

052-0159

052-0256

052-0145



Superflex hoses and **Superflex hoses** and

Hose material made of polypropylene (PP), thread-reinforced and spiral-supported Particularly light and flexible even over longer distances. Best suitable material for industrial use. Conductive = conductive when the spiral is grounded

	Superflex-Suction Hose conductive, complete v $3,5 \text{ m} \emptyset 40 \text{ mm} =$ $3,5 \text{ m} \emptyset 50 \text{ mm} =$ $5 \text{ m} \emptyset 40 \text{ mm} =$ $5 \text{ m} \emptyset 50 \text{ mm} =$ Linear Meter, conductive	vith sleeves 052-0153 052-0250 052-0154 052-0251 /e
	(for extension or self-ass Ø 40 mm = Ø 50 mm = Ø 60 mm =	052-0133 052-0233 054-90037
0	Hose sleeve (suction si for Superflex- Hose and Ø 40 mm = Ø 50 mm =	
	Hose sleeve (boiler side) including retaining ring for Superflex-Hose antistatic Ø 80 - 40 mm = 052-0158 Ø 80 - 50 mm = 052-0255 Only for ECODustPro Ø 60 - 40 mm 052-0144 Ø 60 - 50 mm 052-0243	

PUR-hoses and 🔄 - components

Hose material: polyurethane (PUR). Reinforced by integrated steel spiral. Oil resistant, very stable and suitable for abrasive dusts. Heat resistant to 125°C. Highly suitable material for extreme industrial use.

Conductive = Conductive when the spiral is grounded

	PUR- suction hose, com complete with sleeves 3,5 m lang Ø 40 mm = 3,5 m lang Ø 50 mm = 5 m lang Ø 40 mm = 5 m lang Ø 50 mm =	ductive, 052-0155 052-0252 052-0156 052-0253
	Running metre, conduct (for extension or self-asse	
	Ø 40 mm = Ø 50 mm = Ø 70 mm = reinforced version:	052-0136 052-0236 052-0309
(Illinn.	Ø 40 mm = Ø 50 mm = Ø 70 mm =	052-0157 052-0254 052-0310
	Hose sleeve (suction sid for <mark>PUR</mark> -Hose antistatic	de)
3	Ø 40 mm = Ø 50 mm = Ø 70 mm =	052-0141 052-0241 052-0311
	Hose sleeve (boiler side for <mark>PUR</mark> -Hose antistatic Including retaining ring)
	Ø 80 - 40 mm = Ø 80 - 50 mm =	052-0160 052-0257
	Only for ECODustPro Ø 60 - 40 mm Ø 60 - 50 mm	052-0146 052-0245

ESD-hoses and (components

Hose material: polyurethane (PUR) or polypropylene (Superflex). Both spiral supported, Superflex additionally thread-reinforced. Ideally suited material for industrial use in potentially explosive areas.

Completely electrically conductive 10³ to 104 Ω

	ESD-Superflex-Suctio Completely electrically of and flexible, spiral-supp reinforced Ø 40 mm = Ø 50 mm =	conductive 104 Ω leicht
	ESD-PUR-Suction hos Completely electrically and spiral supported Ø 40 mm = Ø 50 mm =	
	Hose sleeve (suction s	side)
	for ESD-Superflex-Hos Ø 40 mm = Ø 50 mm =	se antistatic 052-0139 052-0239
	for ESD-PUR-Hose ant Ø 40 mm = Ø 50 mm =	istatic 052-0141 052-0241
	Hose sleeve (boiler sid Including retaining rin for ESD-Superflex-Hos \emptyset 80 - 40 mm = \emptyset 80 - 50 mm = for ESD-PUR-Hose ant \emptyset 80 - 40 mm	g se antistatic 052-0158 052-0255
	Ø 80 - 50 mm	052-0257



Metall-hoses and- 🐵 components

Hose material metal, metal tapes with sealing threads, flexible, axial mobility, torsional stability, heat resistant to 400° C. Only suitable for dry dust

	Metal suction hose, glass thread sealed, co	mplete with sleeves
	3,5 m lang Ø 40 mm = 3,5 m lang Ø 50 mm = 5 m lang Ø 40 mm = 5 m lang Ø 50 mm =	052-0186 052-0271 052-0187 052-0272
	Linear metres (for extension or self-ass	embly)
	Ø 40 mm = Ø 50 mm =	052-0185 052-0270
	Universal trousers sleeve (bo suitable for all hose qualities	
and the second se		
	Ø 80 - 40 mm = Ø 80 - 50 mm = Ø 80 - 60 mm = Ø 80 - 70 mm = Ø 80 - 80 mm =	052-0175 052-0266 054-90013 052-0312 052-0322
	Ø 80 - 50 mm = Ø 80 - 60 mm = Ø 80 - 70 mm =	052-0266 054-90013 052-0312 052-0322
	Ø 80 - 50 mm = Ø 80 - 60 mm = Ø 80 - 70 mm = Ø 80 - 80 mm = Hose sleeve (suction si	052-0266 054-90013 052-0312 052-0322

😣 components		
	Meta crevice nozzle Ø 40 x 300 mm = Ø 40 x 500 mm = Ø 40 x 1000 mm = Ø 50 x 300 mm = Ø 50 x 600 mm =	052-0109 052-0108 052-0107 052-0218 052-0219
-	Metal inclined tube noz Ø 40 x 300 mm = Ø 50 x 300 mm =	zle 052-0110 052-0217
	Metal crevice nozzle Ø 50 mm =	052-0220
	Rubber crevice nozzle, antistatic Ø 40 x 400 mm = Ø 50 x 430 mm =	052-0150

Accessories		Accessories
	Chrome-plated curved tube Ex Ø 36 mm = 052-0014 Ø 40 mm = 052-0111 Ø 50 mm = 052-0209	Floor nozzle with carpet strip and lateral rollers Ø 40 x 400 mm = 052-0118 Spare carpet strips = 052-0030
	Chrome-plated hand tube Ex Ø 36 x 500 mm = 052-0012 Ø 40 x 500 mm = 052-0112 Ø 50 x 500 mm = 052-0208	Aluminium floor nozzle with rollers and brush strips Ø 40 x 370 mm = 052-0120 Ø 40 x 450 mm = 052-0121 Ø 50 x 370 mm = 052-0213 Ø 50 x 450 mm = 052-0213 Ø 50 x 500 mm = 052-0214 Ø 50 x 500 mm = 052-0215 with rubber strips Ø 40 w 370 mm
	Floor nozzle with brush strips ans side rollers	
	Ø 40 x 400 mm = 052-0116 Ø 50 x 400 mm = 052-0210 Spare brush strips = 052-0026	Roadway nozzle, width 700 mm for suctioning large floor areas easy self- assembly, complete with connecting hose.
	Floor nozzle with rubber strips and side rollers Ø 40 x 400 mm = 052-0117	Suitable for: EP 1136, EP 2122 ECO, EP 2130 ECO
	\emptyset 10 x 100 mm = 052-0211 \emptyset 50 x 400 mm = 052-0221 Spare rubber strips = 052-0027	053-1020

Accessories		
	Wide rubber nozzle wit antistatic (can be attached to hand tube) Ø 40 mm = Ø 50 mm =	
	Ø 70 mm =	052-0304
	Rubber pointed nozzle antistatic (can be attached to hand tube) Ø 40 mm = Ø 50 mm =	
	Rubber inclined pipe m antistatic (can be attached to hand tube Ø 40 mm = Ø 50 mm = Ø 70 mm =	ozzle with extension pipe I tube without extension 052-0125 052-0222 052-0303
	Robust round brush rubber with extension tub with brass components, a Ø 40 mm = Ø 50 mm =	be, extra wide brush head antistatic 052-0103 052-0205

Accessories		
	Hand pipe set for heigl consisting of 4 hand tube mm long (Ø 50 including connecto Ø 40 x 2000 mm = Ø 50 x 2000 mm =	-
	Curved tubular nozzle also applicable in height Ø 40 mm Curve width 100 mm = Curve width 200 mm =	052-0122
	Wall and floor nozzle with Brush strips Ø 40 x 300 mm =	052-0114
	Wall and floor nozzle with Rubber strips Ø 40 x 300 mm =	052-0115



🐵 - components 🕯	ð 70 mm	😣 - Universal metal sleeves
-F	Hand tube stainless steel with 3 handles Ø 70 mm Total length 1.40 m including metal-rubber sleeve for connection of inclined pipe nozzle or floor nozzle 052-0305	Universal trousers sleeve (boiler side) suitable for all hose qualities Ø 80 - 40 mm = 052-0175 Ø 80 - 50 mm = 052-0266 Ø 80 - 60 mm = 054-90013 Ø 80 - 70 mm = 052-0312 Ø 80 - 80 mm = 052-0322
	Floor suction nozzle with rollers and brush stripsSteel powder coatedØ 70 mm, width 500 mm052-0301Ø 50 mm, width 700 mm052-0288	Y-distributor - universally applicable for connecting two suction hoses to the industrial vacuum cleanerØ 80x40x40 mm = Ø 80x50x50 mm =052-0178 052-0268
	Inclined tube nozzle Ø 70 mm, Length 300 mm Stainless Steel 052-0302	Y-distributor VA - universal for connecting two suction hoses to one suction Mose Ø 50x40x40 mm = 052-0282 Ø 50x50x50 mm = 052-0283
	Crevice nozzle Ø 70 mm, Length 500 mm Electro-galvanized 052-0317	Plug-in hose connector for connecting two hoses - universal Ø 40 - 40 mm = 052-0148 Ø 50 - 50 mm = 052-0247 Ø 40 - 50 mm = 052-0149 Ø 70 - 50 mm = 052-0321 Ø 70 - 70 mm = 052-0313

Explanation of the dust classes:

EU standard EN 60335-2-69 is the applicable law for the classification of the dust classes and basis for the safe removal of dusts and materials. The health danger and explosiveness of the dusts define the needed category of use.

Furthermore the AGW-value will be considered. It defines the maximum allowable concentration on working places. As lower the AGW, as more dangerous the dust.

Dust class L:



Dusts of dust class L are considered as **"light**" dangerous so that the requirements to the vacuum cleaner are easy:

- Measurement of the air speed is not necessary

- No requirements regarding the disposal

- "Normal" requirements regarding the filtration

For all dusts with AGW > 1 mg/m³ the maximum permeability of the vacuum cleaner is allowed to be 1%.



Dusts of dust class M are considered as $\mbox{,}medium\mbox{``}$ dangerous. The requirements to the vacuum cleaner are:

- Measurement of the air speed

- Disposal: "low dust"

- "High" requirements regarding the filtration

For all dusts with AGW > $0,1 \text{ mg/m}^3$ and for wood dust.

The maximum permeability of the vacuum cleaner is allowed to be 0,1 %!

Dust class H:



Dusts of dust class H are considered as **"high**" dangerous – the requirements

to the vacuum cleaner are: - Measurement of the air speed

- Disposal: "dust free"

- "Highest" requirements regarding the filtration

For all dusts with AGW < $0,1 \text{ mg/m}^3$ (incl. cancer-causing dusts, dusts with germs/bacteria, asbestos*) the maximum permeability of the vacuum cleaner is allowed to be 0,005 %!

*) for asbestos, in Germany have to be fulfilled additional requirements according to TRGS519.

EX-Protection (Type22):



Explosive dusts in zone 22 do constitute different hazards – the requirements to the vacuum cleaner and its accessories are the same as listed for the dust classes L, M or H with additional Type 22. The inspection of our vacuum cleaners follows DIN EN 60335-2-69 including annexes AA und CC as well as ATEX 2014/34/EU.

<u>Please note:</u> All EVOTEC-machines are equipped with Type 22-suitable accessory to eliminate mistakes!





Our measures for quality assurance:

We guarantee constant highest quality. Beside the machine guidelines there are many other legal requirements, like e.g. RoHS, REACH and PAK, which must be considered to be allowed to carry a GS label.

All QA inspections are conducted in-house.



Terms and Conditions

§ 1

For all business relations between the company Blankenburg GmbH or the retail company Blankenburg with other business partners will these Terms and Conditions apply. Compared with this, contradictory Terms and Conditions of contractual partners shall not be taken into consideration. Its application will expressly contradicted. Silence applies in no way as consent or agreement. The following Terms and Conditions in their current version and as agreed shall apply all future business dealings and contracts without the need to expressly state this condition.

§ 2

Our offers are non-binding. Verbal agreements only become binding when they are confirmed in writing. Conclusions, changes or annulments of a contract only become binding when they are confirmed in writing. This also takes effect for understandings about the function of this written form acknowledgement.

§З

Unsatisfactory details about the purchaser, who can not call this for presentation, for the period of or after conclusion of contract, whenever they become known by us, authorize us optional for resignation without fixing a time limit or to call for prepay the purchase price or to provide security.

Likewise default in acceptance of the purchaser authorize us to resign the contract without fixing a time limit. The Right of Withdrawal ranges at all quantities whether or not they are taken off, but it can be limited to certain parts or quantities whose acceptance has not take place on time. After the same requirements we are able to call for damages for non-performance or displacements of additional expenditures for not taken place on time, instead of the resignation. In case of resignation the purchaser adhere for any depreciation and lost profit.

The seller only adhere the compensation, as far as he breach the contract deliberately or gross negligence.

§ 4

The term of delivery commence on the date on which we confirm the contract and the agreement about kind of execution, on condition that the arranged terms of payment will be observed on time.

Does the purchaser demand in any point another variant of the purchasing article before delivery, in this matter the running of the delivery term will be interrupted and if necessary it will be extend for a time needed to performing the different delivery. The purchaser has the right to set us a adequate final deadline, if the agreed delivery date is overstepped more than 4 weeks. If the purchasing article is not delivered until end of final deadline, the purchaser will be able to withdraw from the contract with a written notice. Prementioned deadlines can be modified with express written agreements.

Apart from that a claim of damages for non-performance or default is excluded. In case of unindebted disability of the seller such as his suppliers for performance as well as force majeure both parties have the right of withdrawal 3 months after overriding the original delivery date, without the need for advertise this.

§ 5

We reserve changes in design and form of type of construction during the delivery time, as far as the purchasing article itself and its look have not changed radically.

Data of the descriptions about power output, weight and costs of operation shall be considered approximated.

§ 6

Pending payment in full (on payment with cheque or bill of exchange until their redemption) of all receivables and future receivables, the goods supplied remain the property of us. Goods that are still our property must not be sell, bond, rent out or lend by the purchaser. He is liable for losing and all damages even if it is not his fault.

If we make use of our right to return, a cancellation of the contract will be only present when it is state expressively in written by us. In this case we are authorized to calculate an amount that is adequate to our expenditures and depreciations. If goods that are still our property are bonded or owned by a third party, we are to inform about this situation in written form and all documents of the purchaser (for example protocol of attachment) are to send to us directly. The purchaser is responsible to point out our property. All costs that arise for repelling our access will be paid by the purchaser.

§ 7

An objection must happen directly in written form or within a week after receipt of goods at the latest. Anyway it must be addressed to us and not to our representative. If the notice of defects is valid, the purchaser will have the right to reclaim depreciation, but no conversion and no restitution of a damage. We are authorized to repair or to avoid the right for depreciation with replacements. Ulterior claims of the purchaser which includes loss of duty etc., are excluded.

Our guarantee amounts to 12 months until transfer of risk.

Notice of defects do not absolve the purchaser from compliance of the agreed payment. Our responsibility for defects expires by delayed payment of the purchaser.

§ 8

The place of performance for all claims is Remagen at the Rhine, Germany. Place of jurisdiction is Koblenz, Germany. These Terms and Conditions and the german law applies also to all business dealings made outside Germany. The use of international provisions of law is excluded.

§ 9

Our invoices are payable in cash without deduction 30 days after invoice date, as far as none other date is agreed. Payment within 8 days after invoice date offers 2 % cash discount. Deduction of the cash discount expects that all previous deliveries to the same purchaser are paid. Payments are only acceptable when they are achieved to us. Our field worker is authorized to accept payment only with special statement. Offsettings, lowering and enforcement of a right of retention are excluded to our payment claim. Default of our terms of payment absolves us from further delivery obligations, but not the purchaser from his acceptance obligation. We are authorized to make the delivery promises condition on previous payments and always to cancel commitments to lend.

Bills of exchange and cheques are only accepted in exceptional circumstances and special agreements. Discount charges and all other expenses involved are the responsibility of the purchaser. Because of a possible bailment or default of the exchange template or protesting, no rights or objections may be claimed against us.

When missing the payment date the consequences of default eventuates without the need for a reminder. The purchaser has to pay default charges of 14 % for the default period. The exercise of another defect will remain unaffected.

§ 10

Should single regulations of the Terms and Conditions be ineffective, the effectiveness of any other condition will not be touched through this.



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